



**Model 080A17**

**Triaxial mtg adaptor, 0.812" cube (for accels with 10-32 stud and up to 0.5" hex base)**

**Installation and Operating Manual**

**For assistance with the operation of this product,  
contact the PCB Piezotronics, Inc.**

**Toll-free: 716-684-0001  
24-hour SensorLine: 716-684-0001  
Fax: 716-684-0987  
E-mail: [info@pcb.com](mailto:info@pcb.com)  
Web: [www.pcb.com](http://www.pcb.com)**



## Repair and Maintenance

PCB guarantees Total Customer Satisfaction through its “Lifetime Warranty Plus” on all Platinum Stock Products sold by PCB and through its limited warranties on all other PCB Stock, Standard and Special products. Due to the sophisticated nature of our sensors and associated instrumentation, **field servicing and repair is not recommended and, if attempted, will void the factory warranty.**

Beyond routine calibration and battery replacements where applicable, our products require no user maintenance. Clean electrical connectors, housings, and mounting surfaces with solutions and techniques that will not harm the material of construction. Observe caution when using liquids near devices that are not hermetically sealed. Such devices should only be wiped with a dampened cloth—never saturated or submerged.

In the event that equipment becomes damaged or ceases to operate, our Application Engineers are here to support your troubleshooting efforts 24 hours a day, 7 days a week. Call or email with model and serial number as well as a brief description of the problem.

## Calibration

Routine calibration of sensors and associated instrumentation is necessary to maintain measurement accuracy. We recommend calibrating on an annual basis, after exposure to any extreme environmental influence, or prior to any critical test.

PCB Piezotronics is an ISO-9001 certified company whose calibration services are accredited by A2LA to ISO/IEC 17025, with full traceability to SI through N.I.S.T. In addition to our standard calibration services, we also offer specialized tests, including: sensitivity at elevated or cryogenic temperatures, phase response, extended high or low frequency response, extended range, leak testing, hydrostatic pressure testing, and others. For more information, contact your local PCB Piezotronics distributor, sales representative, or factory customer service representative.

## Returning Equipment

If factory repair is required, our representatives will provide you with a Return Material Authorization (RMA) number, which we use to reference any information you have already provided and expedite the repair process. This number should be clearly marked on the outside of all returned package(s) and on any packing list(s) accompanying the shipment.

## Contact Information

PCB Piezotronics, Inc.  
3425 Walden Ave.  
Depew, NY14043 USA  
Toll-free: (800) 828-8840  
24-hour SensorLine: (716) 684-0001  
General inquiries: [info@pcb.com](mailto:info@pcb.com)  
Repair inquiries: [rma@pcb.com](mailto:rma@pcb.com)

For a complete list of distributors, global offices and sales representatives, visit our website, [www.pcb.com](http://www.pcb.com).

## Safety Considerations

This product is intended for use by qualified personnel who recognize shock hazards and are familiar with the precautions required to avoid injury. While our equipment is designed with user safety in mind, the protection provided by the equipment may be impaired if equipment is used in a manner not specified by this manual.

Discontinue use and contact our 24-Hour Sensorline if:

- Assistance is needed to safely operate equipment
- Damage is visible or suspected
- Equipment fails or malfunctions

For complete equipment ratings, refer to the enclosed specification sheet for your product.

## Definition of Terms and Symbols

The following symbols may be used in this manual:



### **DANGER**

Indicates an immediate hazardous situation, which, if not avoided, may result in death or serious injury.

**CAUTION**

Refers to hazards that could damage the instrument.

**NOTE**

Indicates tips, recommendations and important information. The notes simplify processes and contain additional information on particular operating steps.

**The following symbols may be found on the equipment described in this manual:**



This symbol on the unit indicates that high voltage may be present. Use standard safety precautions to avoid personal contact with this voltage.



This symbol on the unit indicates that the user should refer to the operating instructions located in the manual.



This symbol indicates safety, earth ground.



PCB工业监视和测量设备 - 中国RoHS2公布表

PCB Industrial Monitoring and Measuring Equipment - China RoHS 2 Disclosure Table

部件名称	有害物质					
	铅 (Pb)	汞 (Hg)	镉 (Cd)	六价铬 (Cr(VI))	多溴联苯 (PBB)	多溴二苯醚 (PBDE)
住房	O	O	O	O	O	O
PCB板	X	O	O	O	O	O
电气连接器	O	O	O	O	O	O
压电晶体	X	O	O	O	O	O
环氧	O	O	O	O	O	O
铁氟龙	O	O	O	O	O	O
电子	O	O	O	O	O	O
厚膜基板	O	O	X	O	O	O
电线	O	O	O	O	O	O
电缆	X	O	O	O	O	O
塑料	O	O	O	O	O	O
焊接	X	O	O	O	O	O
铜合金/黄铜	X	O	O	O	O	O
本表格依据 SJ/T 11364 的规定编制。						
O：表示该有害物质在该部件所有均质材料中的含量均在 GB/T 26572 规定的限量要求以下。						
X：表示该有害物质至少在该部件的某一均质材料中的含量超出 GB/T 26572 规定的限量要求。						
铅是欧洲RoHS指令2011/65/ EU附件三和附件四目前由于允许的豁免。						

CHINA RoHS COMPLIANCE

Component Name	Hazardous Substances					
	Lead (Pb)	Mercury (Hg)	Cadmium (Cd)	Chromium VI Compounds (Cr(VI))	Polybrominated Biphenyls (PBB)	Polybrominated Diphenyl Ethers (PBDE)
Housing	O	O	O	O	O	O
PCB Board	X	O	O	O	O	O
Electrical Connectors	O	O	O	O	O	O
Piezoelectric Crystals	X	O	O	O	O	O
Epoxy	O	O	O	O	O	O
Teflon	O	O	O	O	O	O
Electronics	O	O	O	O	O	O
Thick Film Substrate	O	O	X	O	O	O
Wires	O	O	O	O	O	O
Cables	X	O	O	O	O	O
Plastic	O	O	O	O	O	O
Solder	X	O	O	O	O	O
Copper Alloy/Brass	X	O	O	O	O	O

This table is prepared in accordance with the provisions of SJ/T 11364.

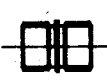
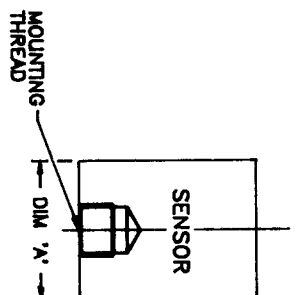
O: Indicates that said hazardous substance contained in all of the homogeneous materials for this part is below the limit requirement of GB/T 26572.

X: Indicates that said hazardous substance contained in at least one of the homogeneous materials for this part is above the limit requirement of GB/T 26572.

Lead is present due to allowed exemption in Annex III or Annex IV of the European RoHS Directive 2011/65/EU.

Obsolete  
4695-

STANDARD STUD MOUNT

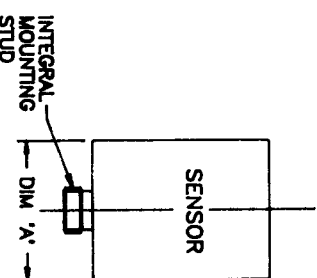


STANDARD MOUNTING STUD

ELECTRICAL ISOLATION MOUNTING STUD/PAD (081A21 ONLY)

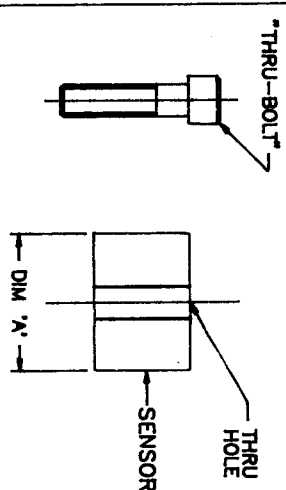
STUD MODEL	SENSOR THREAD	MOUNTING THREAD	SEE DRAWING
081A27	5-40	5-40	A
M081A27	5-40	M3 X 0.50	B
081B05	10-32	10-32	C
M081B05	10-32	M6 X 0.75	F
081B20	1/4-28	1/4-28	E
M081B20	1/4-28	M6 X 0.75	F
M081B23	10-32	M5 X 0.80	D
081A08	10-32	1/4-28	E
081M24	10-32	5-40	A
081A21	10-32	10-32	C

INTEGRAL STUD MOUNT



MOUNTING THREAD	SEE DRAWING
5-40	A
10-32	C
1/4-28	E
M3 X 0.50	B
M5 X 0.80	D
M6 X 0.75	F

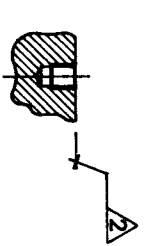
"THRU-BOLT" MOUNT



BOLT MODEL	BOLT LENGTH	BOLT THREAD	SEE DRAWING
081A56	1.00(25.4)	1/4-28	E
081A57	1.25(31.8)	1/4-28	E
M081A56	(25.4)1.00	M6 X 0.75	F
M081A57	(31.8)1.25	M6 X 0.75	F

(METRIC DIMENSIONS IN PARENTHESIS)

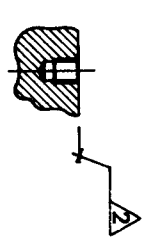
5-40 MOUNTING INSTRUCTIONS (METRIC DIMENSIONS IN PARENTHESIS)



MOUNTING HOLE PREPARATION:  
DRILL  $\phi 2.18(\phi 5.54)$   
X  $2.0(5.1) \pm \text{MIN.}$   
TAP 5-40 UNC-2B  
X  $1.5(3.8) \pm \text{MIN.}$

4.) RECOMMENDED TRANSDUCER MOUNTING TORQUE, 4-5 INCH POUNDS(45-55 NEWTON CENTIMETERS).

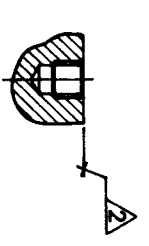
M3 X 0.50 MOUNTING INSTRUCTIONS (ENGLISH DIMENSIONS IN PARENTHESIS)



MOUNTING HOLE PREPARATION:  
DRILL  $\phi 2.5(\phi 0.098)$   
X  $4.6(0.18) \pm \text{MIN.}$   
TAP M3 X 0.50-6H  
X  $3.3(0.13) \pm \text{MIN.}$

4.) RECOMMENDED TRANSDUCER MOUNTING TORQUE, 45-55 NEWTON CENTIMETERS(4-5 INCH POUNDS).

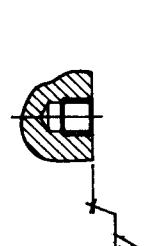
10-32 MOUNTING INSTRUCTIONS (METRIC DIMENSIONS IN PARENTHESIS)



MOUNTING HOLE PREPARATION:  
DRILL  $\phi 0.159(\phi 4.04)$   
X  $0.23(5.8) \pm \text{MIN.}$   
TAP 10-32 UNF-2B  
X  $0.15(3.8) \pm \text{MIN.}$

4.) RECOMMENDED TRANSDUCER MOUNTING TORQUE, 10-20 INCH POUNDS(113-225 NEWTON CENTIMETERS).

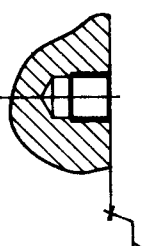
M5 X 0.80 MOUNTING INSTRUCTIONS (ENGLISH DIMENSIONS IN PARENTHESIS)



MOUNTING HOLE PREPARATION:  
DRILL  $\phi 4.22(\phi 1.66)$   
X  $7.62(.300) \pm \text{MIN.}$   
TAP M5 X 0.8-6H  
X  $5.08(.200) \pm \text{MIN.}$

4.) RECOMMENDED TRANSDUCER MOUNTING TORQUE, 113-225 NEWTON CENTIMETERS(10-20 INCH POUNDS).

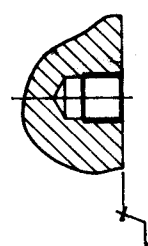
1/4-28 MOUNTING INSTRUCTIONS (METRIC DIMENSIONS IN PARENTHESIS)



MOUNTING HOLE PREPARATION:  
DRILL  $\phi 2.18(\phi 5.54)$   
X  $3.00(7.62) \pm \text{MIN.}$   
TAP 1/4-28 UNF-2B  
X  $2.00(5.08) \pm \text{MIN.}$

4.) RECOMMENDED MOUNTING TORQUE ON .875(22.23) HEX, 2-5 FOOT POUNDS(3-7 NEWTON METERS).

M6 X 0.75 MOUNTING INSTRUCTIONS (ENGLISH DIMENSIONS IN PARENTHESIS)



MOUNTING HOLE PREPARATION:  
DRILL  $\phi 5.31(\phi 2.09)$   
X  $7.62(.300) \pm \text{MIN.}$   
TAP M6 X 0.75-6H  
X  $5.08(.200) \pm \text{MIN.}$

4.) RECOMMENDED MOUNTING TORQUE ON 22.23(.875) HEX, 3-7 NEWTON METERS(2-5 FOOT POUNDS).

- 3.) FOR BEST RESULTS, PLACE A THIN LAYER OF SILICONE GREASE (OR EQUIVALENT) ON INTERFACE PRIOR TO MOUNTING.
- Δ MOUNTING SURFACE SHOULD BE FLAT TO WITHIN 0.001(0.03) TIR OVER DIM 'A' WITH A MINIMUM  $\phi 3/16(1.5)$  FINISH FOR BEST RESULTS.
- Δ DRILL PERPENDICULAR TO MOUNTING SURFACE TO WITHIN  $\pm 1^\circ$ .
- NOTES: (METRIC DIMENSIONS IN PARENTHESIS)

DRAWINGS NOT TO SCALE

REVISIONS

REV	DESCRIPTION	ECN	DATE	APP'D

UNLESS SPECIFIED TOLERANCES

DIMENSIONS IN INCHES	DIMENSIONS IN MILLIMETERS
DECIMALS XX $\pm .01$	DECIMALS X $\pm 0.3$
DECIMALS XXX $\pm .005$	DECIMALS XX $\pm 0.13$
ANGLES $\pm 2$ DEGREES	ANGLES $\pm 2$ DEGREES
FILLET AND RADIUS	
.005 - .005	0.07 - 0.13

INSTALLATION DRAWING FOR STANDARD 081 SERIES MOUNTING

PCB PIEZOTRONICS, INC.  
3405 WALTON AVE. DUNELAND, MD 21045  
(410) 261-1000

CODE: 081-XXXX-90  
SHEET: 1 OF 1

081-XXXX-90

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STANDARD STUD MOUNT

MOUNTING THREAD	SEE DRAWING
5-40	A
M3 X 0.50	B
10-32	C
M5 X 0.80	D
1/4-28	E
M6 X 1.00	F

"A"  
5-40

MOUNTING INSTRUCTIONS  
(METRIC DIMENSIONS IN BRACKETS)

MOUNTING HOLE PREPARATION:  
1 Ø.101[Ø2.57]  
X .20[5.1] MIN.  
5-40 UNC-2B  
X .15[3.8] MIN.

4.) RECOMMENDED MOUNTING TORQUE,  
4-5 INCH POUNDS  
[45-55 NEWTON CENTIMETERS].

"B"  
M3 X 0.50

MOUNTING INSTRUCTIONS  
(ENGLISH DIMENSIONS IN BRACKETS)

MOUNTING HOLE PREPARATION:  
1 Ø2.5[Ø.099]  
X 4.6 [1.8] MIN.  
M3 X 0.50-6H  
X 3.3[.13] MIN.

4.) RECOMMENDED MOUNTING TORQUE,  
45-55 NEWTON CENTIMETERS  
[4-5 INCH POUNDS].

"C"  
10-32

MOUNTING INSTRUCTIONS  
(METRIC DIMENSIONS IN BRACKETS)

MOUNTING HOLE PREPARATION:  
1 Ø.159[Ø4.04]  
X .23[5.8] MIN.  
10-32 UNF-2B  
X .15[3.8] MIN.

4.) RECOMMENDED MOUNTING TORQUE,  
10-20 INCH POUNDS  
[113-225 NEWTON CENTIMETERS].

"D"  
M5 X 0.80

MOUNTING INSTRUCTIONS  
(ENGLISH DIMENSIONS IN BRACKETS)

MOUNTING HOLE PREPARATION:  
1 Ø4.22[Ø.166]  
X 7.62 [.300] MIN.  
M5 X 0.8-6H  
X 5.08[.200] MIN.

4.) RECOMMENDED MOUNTING TORQUE,  
113-225 NEWTON CENTIMETERS  
[10-20 INCH POUNDS].

INTEGRAL STUD MOUNT

MOUNTING THREAD	SEE DRAWING
5-40	A
M3 X 0.50	B
10-32	C
M5 X 0.80	D
1/4-28	E
M6 X 1.00	F

"THRU-BOLT" STUD MOUNT

BOLT THREAD	SEE DRAWING
10-32	C
M5 X 0.80	D
1/4-28	E
M6 X 1.00	F
M8 X 1.25	F

"E"  
1/4-28

MOUNTING INSTRUCTIONS  
(METRIC DIMENSIONS IN BRACKETS)

MOUNTING HOLE PREPARATION:  
1 Ø.218[Ø5.54]  
X .300[7.62] MIN.  
1/4-28 UNF-2B  
X .200[5.08] MIN.

4.) RECOMMENDED MOUNTING TORQUE,  
2-5 FOOT POUNDS  
[3-7 NEWTON METERS].

"F"  
M6 X 0.75, M6 X 1.00, M8 X 1.25

MOUNTING INSTRUCTIONS  
(ENGLISH DIMENSIONS IN BRACKETS)

M6 X 0.75 MOUNTING HOLE PREPARATION:  
1 Ø5.31[Ø.209]  
X 7.62 [.300] MIN.  
M6 X 0.75-6H  
X 5.08[.200] MIN.

M6 X 1.0 MOUNTING HOLE PREPARATION:  
1 Ø5.05[Ø.199]  
X 8.10 [.320] MIN.  
M6X 1.0-6H  
X 6.35[.250] MIN.

M8 X 1.25 MOUNTING HOLE PREPARATION:  
1 Ø6.75[Ø.266]  
X 8.64 [.340] MIN.  
M8 X 1.25-6H  
X 5.00[.197] MIN.

4.) RECOMMENDED MOUNTING TORQUE,  
3-7 NEWTON METERS [2-5 FT POUNDS].

"G"  
MOUNTING INSTRUCTIONS  
FOR SPECIAL THREAD LENGTHS  
(METRIC DIMENSIONS IN BRACKETS)

MOUNTING HOLE PREPARATION:  
1 Ø DRILL DIA.  
X "C" MIN.  
TAP  
X "B" MIN.

THREAD DEPTH : B= X + 1 THREAD PITCH  
DRILL DEPTH : C= B + 3 THREAD PITCH  
SEE A-F FOR APPROPRIATE DRILL AND TAP  
THREAD PITCH= 1/TPI [P]

3.) FOR BEST RESULTS, PLACE A THIN LAYER OF SILICONE GREASE (OR EQUIVALENT) ON INTERFACE PRIOR TO MOUNTING.

2 MOUNTING SURFACE SHOULD BE FLAT TO WITHIN .001 (0.03) TIR OVER DIM 'A' WITH A 63[1.61] OR BETTER FINISH FOR BEST RESULTS.

1 DRILL PERPENDICULAR TO MOUNTING SURFACE TO WITHIN ± 1°.

UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:

DIMENSIONS IN INCHES		DIMENSIONS IN MILLIMETERS [IN BRACKETS]	
DECIMALS	XX ±.01 XXX ±.005	DECIMALS	X ±.03 XX ±.013
ANGLES ± 2 DEGREES		ANGLES ± 2 DEGREES	
CABLE TOLERANCES IN ENGLISH		CABLE TOLERANCES IN METRIC	
1"≤ LENGTH < 1' = +1"/ - 0		2.54cm ≤ LENGTH < 30.5cm = +2.54cm/ - 0	
1'≤ LENGTH < 5' = +2"/ - 0		30.5cm ≤ LENGTH < 1.5m = +5.1cm/ - 0	
5'≤ LENGTH < 100' = +6"/ - 0		1.5m ≤ LENGTH < 30.5m = +15.2cm/ - 0	
100'≤ LENGTH = +1'/ - 0		30.5m ≤ LENGTH = +30.5cm/ - 0	
FILLETS AND RADII .003 - .005		FILLETS AND RADII 0.07 - 0.13	

DRAWN NJF 05/03/23

CHECKED JDM 05/03/23

ENGINEER MJN 05/03/23

TITLE INSTALLATION DRAWING FOR STANDARD 081 SERIES MOUNTING

PCB PIEZOTRONICS  
AN AMPHENOL COMPANY

3425 WALDEN AVE. DEPEW, NY 14043  
(716) 684-0001 E-MAIL: sales@pcb.com

CODE IDENT. NO. 52681

DWG. NO. 081-XXXX-90

SCALE: NONE SHEET 1 OF 1