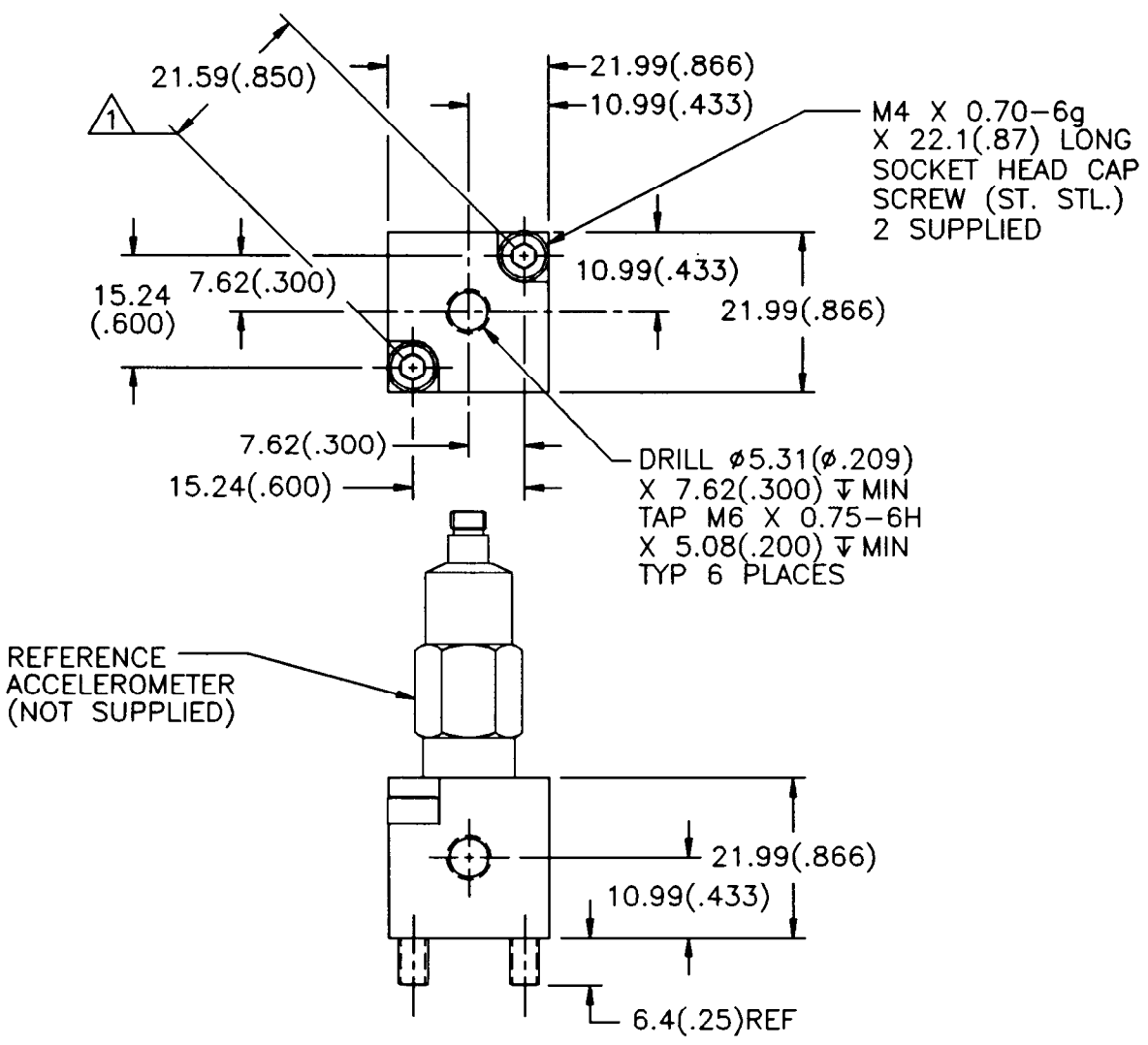


M080-2100-90

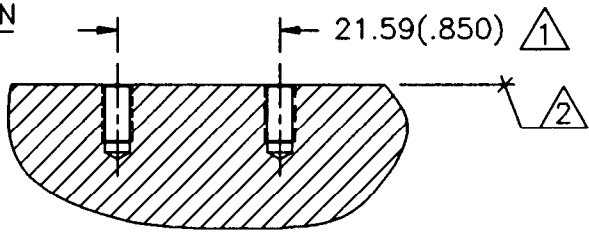
APPLICATION		
NEXT ASS'Y	USED ON	VAR

REVISIONS				
REV	DESCRIPTION	ECN	DATE	APP'D
A	REVISED PER ECN	4759	2-2-94	DM 2/94



MOUNTING HOLE PREPARATION

DRILL $\phi 3.30(\phi.130)$
 X $8.89(.350)$ ∇ MIN
 TAP M4 X 0.70-6H
 X $7.62(.300)$ ∇ PERF THD
 TYP 2 PLACES AS SHOWN



- $\nabla 2$ MOUNTING SURFACE MUST BE FLAT WITHIN 0.03(.001) TIR OVER $\phi 31.75(\phi.125)$ WITH A MIN $1.6\sqrt{}$ ($63\sqrt{}$) FINISH FOR BEST RESULTS.
- $\nabla 1$ DIAGONAL MOUNTING DIMENSION BETWEEN MOUNTING HOLES.

UNLESS SPECIFIED TOLERANCES		DRAWN	2508	2/6/94	MFG	J.S.	2/8/94	PCB PIEZOTRONICS, INC. 3425 WALDEN AVE. DEPEW, NEW YORK 14043 PHONE: (716) 684-0001
DIMENSIONS IN INCHES (IN PARENTHESIS)	DIMENSIONS IN MILLIMETERS	CHK'D	DM	2/2/94	ENGR	P.M.	2/8/94	
DECIMALS XX ± 0.01 XXX ± 0.005	DECIMALS X ± 0.3 XX ± 0.13	APP'D	KN1	2/8/94	TITLE			
ANGLES ± 2 DEGREES	ANGLES ± 2 DEGREES	FILLETS AND RADII 0.07 - 0.13 (.003 - .005)			INSTALLATION DRAWING MODEL M080B10 TRI-AXIAL CUBE			CODE IDENT. NO. 52681 DWG. NO. M080-2100-90
SCALE: FULL								SHEET 1 OF 1