

6885

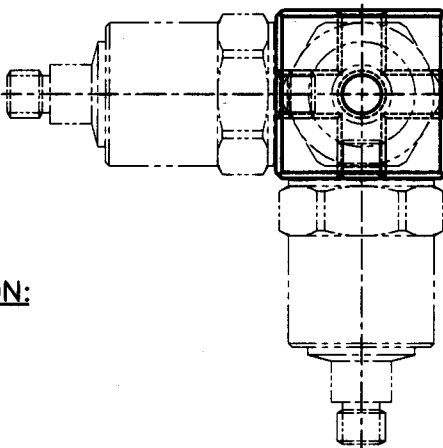
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APPLICATION

NEXT ASS'Y	USED ON	VAR

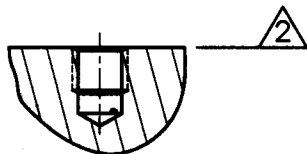
REVISIONS

REV	DESCRIPTION	ECN	DATE	APP'D
A	LABEL CORRECTIONS	8172	9/2/97	
B	UPDATED DESIGN	15504	6/11/02	
C	UPDATED & CHANGED MODEL #	16528	6/17/03	DMT/03

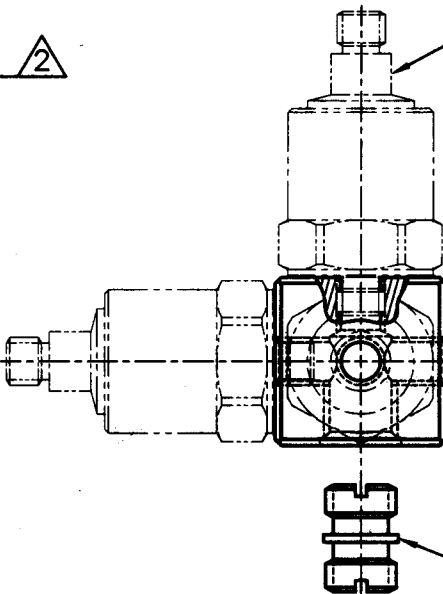


MOUNTING HOLE PREPARATION:

$\phi .159$ [$\phi .4.04$] $\triangle 1$
 $X .23$ [5.8] ∇ MIN
 TAP 10-32 UNF-2B
 $X .15$ [3.8] ∇ MIN



REF: MODEL J353B16
 ACCELEROMETER
 TYPICAL 3 PLACES $\triangle 3$



MODEL 081B05 MOUNTING
 STUD 10-32 UNF-2B
 TYPICAL BOTH ENDS
 (SUPPLIED)

$\triangle 3$ RECOMMENDED MOUNTING TORQUE ON .375 [9.52] HEX 4-5 INCH POUNDS [45-55 NEWTON CENTIMETERS].

$\triangle 2$ SURFACE TO BE FLAT TO WITHIN .001 [.03] TIR OVER A $\phi 1.50$ [38.1] WITH AT LEAST A 63° [1.6] FINISH.

$\triangle 1$ -DRILL PERPENDICULAR TO MOUNTING SURFACE TO WITHIN $\pm 1^\circ$

UNLESS SPECIFIED TOLERANCES		DRAWN	SMZ 6/16/03	MFG	WDS 7/15/03	 3425 WALDEN AVE. DEPEW, NY 14043 (716) 684-0001 EMAIL: SALES@PCB.COM
DIMENSIONS IN INCHES	DIMENSIONS IN MILLIMETERS [IN BRACKETS]	CHK'D	DM 7/10/03	ENGR	SMZ 6/16/03	
DECIMALS XX $\pm .01$	DECIMALS X ± 0.3	APP'D	DM 7/21/03	SALES	WDL 7/17/03	CODE IDENT. NO. 52681
XXX $\pm .005$	XX ± 0.13	TITLE		INSTALLATION DRAWING		OWG. NO. 6885
ANGLES ± 2 DEGREES	ANGLES ± 2 DEGREES	MODEL 080A195 & 080A196		TRIAXIAL MOUNTING BLOCK		SCALE: 2X
FILLET AND RADII .003 - .005	FILLET AND RADII [0.07 - .013]	DD011 REV. C 01/21/03		SHEET 1 OF 1		