



**Model 113M231**  
**CVLD Pressure Sensor**  
**Installation and Operating Manual**

**For assistance with the operation of this product,  
contact PCB Piezotronics, Inc.**

**Toll-free: 800-828-8840**  
**24-hour SensorLine: 716-684-0001**  
**Fax: 716-684-0987**  
**E-mail: [info@pcb.com](mailto:info@pcb.com)**  
**Web: [www.pcb.com](http://www.pcb.com)**



## Repair and Maintenance

PCB guarantees Total Customer Satisfaction through its “Lifetime Warranty Plus” on all Platinum Stock Products sold by PCB and through its limited warranties on all other PCB Stock, Standard and Special products. Due to the sophisticated nature of our sensors and associated instrumentation, **field servicing and repair is not recommended and, if attempted, will void the factory warranty.**

Beyond routine calibration and battery replacements where applicable, our products require no user maintenance. Clean electrical connectors, housings, and mounting surfaces with solutions and techniques that will not harm the material of construction. Observe caution when using liquids near devices that are not hermetically sealed. Such devices should only be wiped with a dampened cloth—never saturated or submerged.

In the event that equipment becomes damaged or ceases to operate, our Application Engineers are here to support your troubleshooting efforts 24 hours a day, 7 days a week. Call or email with model and serial number as well as a brief description of the problem.

## Calibration

Routine calibration of sensors and associated instrumentation is necessary to maintain measurement accuracy. We recommend calibrating on an annual basis, after exposure to any extreme environmental influence, or prior to any critical test.

PCB Piezotronics is an ISO-9001 certified company whose calibration services are accredited by A2LA to ISO/IEC 17025, with full traceability to SI through N.I.S.T. In addition to our standard calibration services, we also offer specialized tests, including: sensitivity at elevated or cryogenic temperatures, phase response, extended high or low frequency response, extended range, leak testing, hydrostatic pressure testing, and others. For more information, contact your local PCB Piezotronics distributor, sales representative, or factory customer service representative.

## Returning Equipment

If factory repair is required, our representatives will provide you with a Return Material Authorization (RMA) number, which we use to reference any information you have already provided and expedite the repair process. This number should be clearly marked on the outside of all returned package(s) and on any packing list(s) accompanying the shipment.

## Contact Information

PCB Piezotronics, Inc.  
3425 Walden Ave.  
Depew, NY14043 USA  
Toll-free: (800) 828-8840  
24-hour SensorLine: (716) 684-0001  
General inquiries: [info@pcb.com](mailto:info@pcb.com)  
Repair inquiries: [rma@pcb.com](mailto:rma@pcb.com)

For a complete list of distributors, global offices and sales representatives, visit our website, [www.pcb.com](http://www.pcb.com).

## Safety Considerations

This product is intended for use by qualified personnel who recognize shock hazards and are familiar with the precautions required to avoid injury. While our equipment is designed with user safety in mind, the protection provided by the equipment may be impaired if equipment is used in a manner not specified by this manual.

Discontinue use and contact our 24-Hour Sensorline if:

- Assistance is needed to safely operate equipment
- Damage is visible or suspected
- Equipment fails or malfunctions

For complete equipment ratings, refer to the enclosed specification sheet for your product.

## Definition of Terms and Symbols

The following symbols may be used in this manual:



### DANGER

Indicates an immediate hazardous situation, which, if not avoided, may result in death or serious injury.

**CAUTION**

Refers to hazards that could damage the instrument.

**NOTE**

Indicates tips, recommendations and important information. The notes simplify processes and contain additional information on particular operating steps.

**The following symbols may be found on the equipment described in this manual:**



This symbol on the unit indicates that high voltage may be present. Use standard safety precautions to avoid personal contact with this voltage.



This symbol on the unit indicates that the user should refer to the operating instructions located in the manual.



This symbol indicates safety, earth ground.



PCB工业监视和测量设备 - 中国RoHS2公布表

PCB Industrial Monitoring and Measuring Equipment - China RoHS 2 Disclosure Table

部件名称	有害物质					
	铅 (Pb)	汞 (Hg)	镉 (Cd)	六价铬 (Cr(VI))	多溴联苯 (PBB)	多溴二苯醚 (PBDE)
住房	0	0	0	0	0	0
PCB板	X	0	0	0	0	0
电气连接器	0	0	0	0	0	0
压电晶体	X	0	0	0	0	0
环氧	0	0	0	0	0	0
铁氟龙	0	0	0	0	0	0
电子	0	0	0	0	0	0
厚膜基板	0	0	X	0	0	0
电线	0	0	0	0	0	0
电缆	X	0	0	0	0	0
塑料	0	0	0	0	0	0
焊接	X	0	0	0	0	0
铜合金/黄铜	X	0	0	0	0	0
本表格依据 SJ/T 11364 的规定编制。						
0：表示该有害物质在该部件所有均质材料中的含量均在 GB/T 26572 规定的限量要求以下。						
X：表示该有害物质至少在该部件的某一均质材料中的含量超出 GB/T 26572 规定的限量要求。						
铅是欧洲RoHS指令2011/65/ EU附件三和附件四目前由于允许的豁免。						

CHINA RoHS COMPLIANCE

Component Name	Hazardous Substances					
	Lead (Pb)	Mercury (Hg)	Cadmium (Cd)	Chromium VI Compounds (Cr(VI))	Polybrominated Biphenyls (PBB)	Polybrominated Diphenyl Ethers (PBDE)
Housing	O	O	O	O	O	O
PCB Board	X	O	O	O	O	O
Electrical Connectors	O	O	O	O	O	O
Piezoelectric Crystals	X	O	O	O	O	O
Epoxy	O	O	O	O	O	O
Teflon	O	O	O	O	O	O
Electronics	O	O	O	O	O	O
Thick Film Substrate	O	O	X	O	O	O
Wires	O	O	O	O	O	O
Cables	X	O	O	O	O	O
Plastic	O	O	O	O	O	O
Solder	X	O	O	O	O	O
Copper Alloy/Brass	X	O	O	O	O	O

This table is prepared in accordance with the provisions of SJ/T 11364.

O: Indicates that said hazardous substance contained in all of the homogeneous materials for this part is below the limit requirement of GB/T 26572.

X: Indicates that said hazardous substance contained in at least one of the homogeneous materials for this part is above the limit requirement of GB/T 26572.

Lead is present due to allowed exemption in Annex III or Annex IV of the European RoHS Directive 2011/65/EU.

	ENGLISH	SI	
<b>Performance</b>			
Measurement Range	100 psi	689.5 kPa	
Sensitivity(± 15 %)	50 µA/psi	344.7 µA/kpa	
Maximum Pressure	1 kpsi	6895 kPa	
Resonant Frequency	≥ 200 kHz	≥ 200 kHz	
Rise Time	≤ 2.0 µ sec	≤ 2.0 µ sec	
Low Frequency Response(-5 %)	0.5 Hz	0.5 Hz	
Non-Linearity	≤ 1.0 % FS	≤ 1.0 % FS	[3]
<b>Environmental</b>			
Acceleration Sensitivity	≤ 0.005 psi/g	≤ 0.0035 kPa/(m/s <sup>2</sup> )	
Temperature Range(Operating)	-4 to +176 °F	-20 to +80 °C	
Temperature Coefficient of Sensitivity	-0.03 %/°F	-0.054 %/°C	[1]
Maximum Vibration	2000 g pk	19,614 m/s <sup>2</sup> pk	
Maximum Shock	20,000 g pk	196,140 m/s <sup>2</sup> pk	
<b>Electrical</b>			
Output Polarity(Positive Pressure)	Positive	Positive	
Discharge Time Constant	≥ 1.0 sec	≥ 1.0 sec	
Excitation Voltage(± 0.5 VDC)	15 VDC	15 VDC	
Settling Time	<7 sec	<7 sec	
Spectral Noise(1 kHz)	43 µpsi/√Hz	6192 µPa/√Hz	[1]
Spectral Noise(10 kHz)	32 µpsi/√Hz	4608 µPa/√Hz	[1]
Electrical Isolation	≥ 10 <sup>8</sup> Ohm	≥ 10 <sup>8</sup> Ohm	
Bias Current	7 to 12 mA	7 to 12 mA	[2]
<b>Physical</b>			
Sensing Geometry	Compression	Compression	
Sensing Element	Quartz	Quartz	
Housing Material	17-4 Stainless Steel	17-4 Stainless Steel	
Diaphragm	316L Stainless Steel	316L Stainless Steel	
Coating	Emralon	Emralon	
Sealing	Welded Hermetic	Welded Hermetic	
Electrical Connections(center lead)	Signal / Power	Signal / Power	
Electrical Connections(braid)	Ground	Ground	
Weight(without cable)	0.51 oz	14.5 gm	[1]
Cable Termination	Blunt cut	Blunt cut	
Cable Type	Ø.12 santoprene jacket,coax,water blocked	Ø.12 santoprene jacket,coax,water blocked	
Cable Length	20 ft	6 m	

**OPTIONAL VERSIONS**

Optional versions have identical specifications and accessories as listed for the standard model except where noted below. More than one option may be used.

**NOTES:**

[1] Typical.  
 [2] Bias mA = 2.1 x Excitation VDC - 22.8  
 [3] Zero-based, least-squares, straight line method.

Entered: DMW	Engineer: do	Sales: RWM	Approved: BAM	Spec Number:
Date: 2/14/2012	Date: 2/14/2012	Date: 2/14/2012	Date: 2/14/2012	<b>50699</b>

	<b>Phone: 716-684-0001</b> <b>Fax: 716-686-9129</b> <b>E-Mail: info@pcb.com</b>
3425 Walden Avenue, Depew, NY 14043	

*All specifications are at room temperature unless otherwise specified.  
 In the interest of constant product improvement, we reserve the right to change specifications without notice.*

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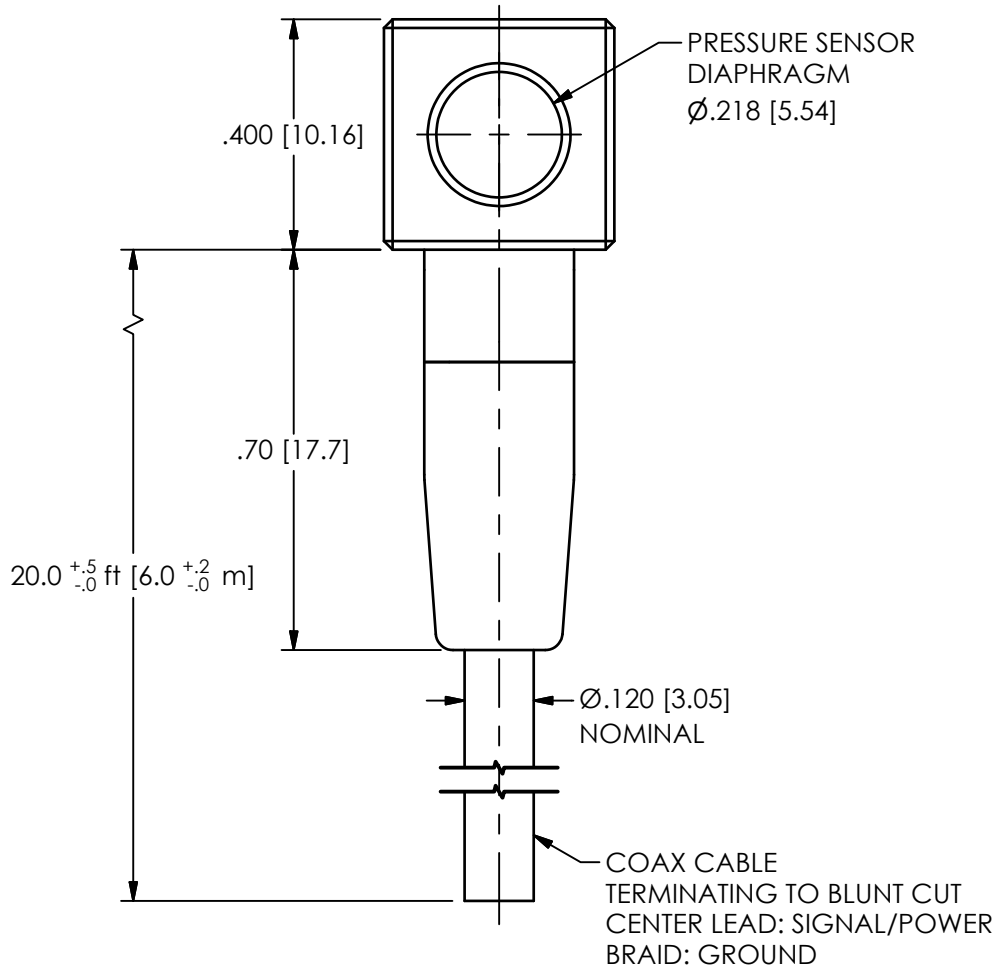
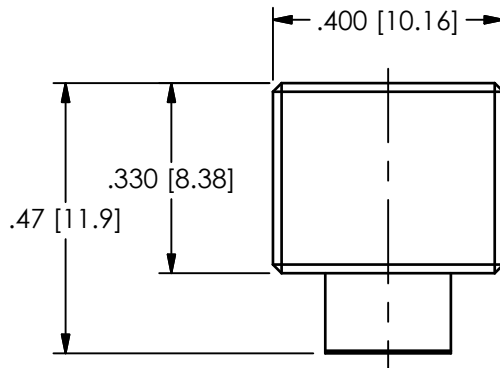
REVISIONS

REV	DESCRIPTION	DIN
C	REMOVED WELD JOINT LINE	45266

50632

B


B



A

A

1.) SENSOR IS EMRALON COATED FOR GROUND ISOLATION

UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		DRAWN		CHECKED		ENGINEER		 3425 WALDEN AVE. DEPEW, NY 14043 (716) 684-0001 E-MAIL: sales@pcb.com	
DIMENSIONS IN INCHES	DIMENSIONS IN MILLIMETERS [IN BRACKETS]	JDM	4/7/16	ECB	4/7/16	EDB	4/7/16		
DECIMALS XX ±.03 XXX ±.010	DECIMALS X ± 0.8 XX ± 0.25	TITLE OUTLINE DRAWING PRESSURE SENSOR							CODE IDENT. NO. 52681
ANGLES ± 2 DEGREES	ANGLES ± 2 DEGREES								DWG. NO. 50632
FILLETS AND RADII .003 - .005	FILLETS AND RADII 0.07 - 0.13	SCALE: 3X		SHEET 1 OF 1					

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