

## **Repair and Maintenance**

PCB guarantees Total Customer Satisfaction through its "Lifetime Warranty Plus" on all Platinum Stock Products sold by PCB and through its limited warranties on all other PCB Stock, Standard and Special products. Due to the sophisticated nature of our sensors and associated instrumentation, field servicing and repair is not recommended and, if attempted, will void the factory warranty.

Beyond routine calibration and battery replacements where applicable, our products require no user maintenance. Clean electrical connectors, housings, and mounting surfaces with solutions and techniques that will not harm the material of construction. Observe caution when using liquids near devices that are not hermetically sealed. Such devices should only be wiped with a dampened cloth—never saturated or submerged.

In the event that equipment becomes damaged or ceases to operate, our Application Engineers are here to support your troubleshooting efforts 24 hours a day, 7 days a week. Call or email with model and serial number as well as a brief description of the problem.

# Calibration

Routine calibration of sensors and associated instrumentation is necessary to maintain measurement accuracy. We recommend calibrating on an annual basis, after exposure to any extreme environmental influence, or prior to any critical test.

PCB Piezotronics is an ISO-9001 certified company whose calibration services are accredited by A2LA to ISO/IEC 17025, with full traceability to SI through N.I.S.T. In addition to our standard calibration services, we also offer specialized tests, including: sensitivity at elevated or cryogenic temperatures, phase response, extended high or low frequency response, extended range, leak testing, hydrostatic pressure testing, and others. For more information, contact your local PCB Piezotronics distributor, sales representative, or factory customer service representative.

## **Returning Equipment**

If factory repair is required, our representatives will provide you with a Return Material Authorization (RMA) number, which we use to reference any information you have already provided and expedite the repair process. This number should be clearly marked on the outside of all returned package(s) and on any packing list(s) accompanying the shipment.

## **Contact Information**

PCB Piezotronics, Inc. 3425 Walden Ave. Depew, NY14043 USA Toll-free: (800) 828-8840 24-hour SensorLine: (716) 684-0001 General inquiries: <u>info@pcb.com</u> Repair inquiries: <u>rma@pcb.com</u>

For a complete list of distributors, global offices and sales representatives, visit our website, <u>www.pcb.com</u>.

# Safety Considerations

This product is intended for use by qualified personnel who recognize shock hazards and are familiar with the precautions required to avoid injury. While our equipment is designed with user safety in mind, the protection provided by the equipment may be impaired if equipment is used in a manner not specified by this manual.

Discontinue use and contact our 24-Hour Sensorline if:

- Assistance is needed to safely operate equipment
- Damage is visible or suspected
- Equipment fails or malfunctions

For complete equipment ratings, refer to the enclosed specification sheet for your product.

# **Definition of Terms and Symbols**

The following symbols may be used in this manual:



#### DANGER

Indicates an immediate hazardous situation, which, if not avoided, may result in death or serious injury.



#### CAUTION

Refers to hazards that could damage the instrument.



#### NOTE

Indicates tips, recommendations and important information. The notes simplify processes and contain additional information on particular operating steps.

The following symbols may be found on the equipment described in this manual:



This symbol on the unit indicates that high voltage may be present. Use standard safety precautions to avoid personal contact with this voltage.



This symbol on the unit indicates that the user should refer to the operating instructions located in the manual.



This symbol indicates safety, earth ground.



## PCB工业监视和测量设备 - 中国RoHS2公布表 PCB Industrial Monitoring and Measuring Equipment - China RoHS 2 Disclosure Table

					<b>有害物</b> 质	
部件名称	铅 (Pb)	汞 (Hg)	镉 (Cd)	六价铬 (Cr(VI))	<b>多溴</b> 联苯 (PBB)	
住房	0	0	0	0	0	0
PCB板	Х	0	0	0	0	0
电气连接 <b>器</b>	0	0	0	0	0	0
压电晶 <b>体</b>	х	0	0	0	0	0
环氧	0	0	0	0	0	0
铁氟龙	0	0	0	0	0	0
电子	0	0	0	0	0	0
厚膜基板	0	0	Х	0	0	0
电线	0	0	0	0	0	0
电缆	Х	0	0	0	0	0
塑料	0	0	0	0	0	0
焊接	X	0	0	0	0	0
铜合金 <b>/黄</b> 铜	Х	0	0	0	0	0
本表格依据 SJ/T 1	L1364 <b>的</b> 规定	E编制。				
0:表示该有害物	勿质在该部件	所有均同	5材料中	的含量均在 GB/T 26	572 规定的限量要求以	►•
				材料中的含量超出( 3目前由于允许的豁	6B/T 26572 规定的限量 免。	要求。

CHINA ROHS COMPLIANCE

Component Name			Haz	zardous Substance	s	
	Lead (Pb)	Mercury (Hg)	Cadmium (Cd)	Chromium VI Compounds (Cr(VI))	Polybrominated Biphenyls (PBB)	Polybrominated Diphenyl Ethers (PBDE)
Housing	0	0	0	0	0	0
PCB Board	Х	0	0	0	0	0
Electrical Connectors	0	0	0	0	0	0
Piezoelectric Crystals	Х	0	0	0	0	0
Ероху	0	0	0	0	0	0
Teflon	0	0	0	0	0	0
Electronics	0	0	0	0	0	0
Thick Film Substrate	0	0	Х	0	0	0
Wires	0	0	0	0	0	0
Cables	Х	0	0	0	0	0
Plastic	0	0	0	0	0	0
Solder	Х	0	0	0	0	0
Copper Alloy/Brass	Х	0	0	0	0	0

This table is prepared in accordance with the provisions of SJ/T 11364.

O: Indicates that said hazardous substance contained in all of the homogeneous materials for this part is below the limit requirement of GB/T 26572.

X: Indicates that said hazardous substance contained in at least one of the homogeneous materials for this part is above the limit requirement of GB/T 26572.

Lead is present due to allowed exemption in Annex III or Annex IV of the European RoHS Directive 2011/65/EU.



600A35 USB Programming Kit for (EX)649AX1-Series Reciprocating Machinery Protector (RMP)



**Operating Guide with Enclosed Warranty Information** 

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### Introduction

The (EX)649AX1-Series Reciprocating Machinery Protector (RMP) comes factory-programmed. The RMP parameters are user-adjustable with Model 600A35 USB Programming Kit. The kit includes a USB programmer cable/dongle (Model 070A103 cable), software (Model EE225) and terminal block/integral cable adapter (Model 042M17).

The parameter adjustments are based on two modes:

- Dependent Mode: All parameters automatically calculated based on specified machine speed (RPM).
- Independent Mode: All parameters programmed by the user to tailor the analysis to a particular machine.

#### **General Features**

- Programmable features
  - RPM
  - Time window
  - Vibration threshold levels
  - o Weighting factors
  - Trending range



#### Programming Software

The software includes both the drivers and user interface needed for programming the RMP. The provided software (Model EE225) must be installed prior to connecting the RMP to the computer using the USB programmer cable. During initial installation, you may need administrative rights for the computer in order to install the drivers. Once installed, administrative rights are not required for use. Model EE225 is also available online at www.pcb.com.

#### **Program Installation**

Installing the Software and USB Driver: Insert the software CD provided into the CD drive. The software will start the installation automatically if your PC is set to auto-install applications. If not, browse the CD and click on Setup.exe to start the installation process. The default installation directory is C:\PCB\EE225. It is recommended to use the default setting.

The installer will first install the software and then the WinUSB device driver. This device driver is required for the programmer software to communicate with the 070A89 or 070A103 USB programmer cable.

The following screens will be displayed when the installer starts. Click the Next button to proceed from step to step.

Destination Directory Select the installation directories.	
All software will be installed in the follow location, click the Browse button and se	ving locations. To install software into a different elect another directory.
Directory for PCB_EE225 Programme	or .
Directory for PCB_EE225 Programme	ar Browse
	Browse
C-VPCB-EE225\	Browse

Figure 1 – Install Location Screen



License Agreement You must accept the licenses displayed b	below to proceed.	
NATIONAL INSTRUMENT	S SOFTWARE LICENSE AGREEMENT	*
CLICKING THE APPLICABLE BUTTON TO COMPLETE THE TERMS OF THIS AGREEMENT. IF YOU DO NOT WISH TO E TERMS AND CONDITIONS, DO NOT MISTALL OR USE THE ACCOMPANYING WRITTEN HATERILS AND THEIR CONT IN WILL BE SUBJECT TO NIS THEN-CURRENT RETURN ENTITY, YOU AGREE THAT YOU HAVE AUTHORITY TO BIN	TAINERS) WITHIN THIRTY (30) DAYS OF RECEIPT. ALL RETURNS TO POLICY, IF YOU ARE ACCEPTING THESE TERMS ON BEHALF OF AN ND THE ENTITY TO THESE TERMS.	
that may be provided later by NI as part of any maintenance such update or upgrade comes with separate software lice interface Software (collectively 'Software' or 'SOFTWARE'), you but that is subject to separate license terms either pres	e provided with this Agreement, all updates or upgrades to the software , technical support or other services program for the software, unless ense terms, and all accompanying documentation, utilities, and Driver Software does not include certain third party software that NI provides to serified at the time of installation or otherwise provided with the Software urce Code, which is defined in and licensed pursuant to the terms set	
The software to which this National Instruments license	applies is PCB_EE225 Programmer.	
	I accept the License Agreement.	
	I do not accept the License Agreement.	

Figure 2 - National Instruments Software License Agreement

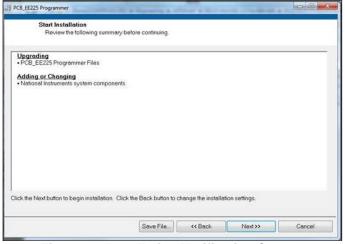


Figure 3 – Installation Verification Screen

CB_E	E225 Programmer			
	Installation Complete			
	The installer has finished updating your system.			
		<< Back	Next >>	Einish

Figure 4 – Installation Complete Screen



After the software completes, the USB driver installer will start automatically. The initial USB installer will look similar to the one below.

Welcome to the Device Driver Installation Wizard! This wizard helps you install the software drivers that some computers devices need in order to work.	
To continue, click Next.	

Figure 5 – WinUSB Driver Installation Screen

The drivers will now be properly installed and you should get the following screen. Click "Finish". The software is now ready to use.

E.	Completing the Do Installation Wizar	
	The drivers were successfully in	nstalled on this computer.
		vice to this computer. If your device
	came with instructions, please r	read them first.
	came with instructions, please r	read them first. Status
		Status

Figure 6 – WinUSB Driver Installation Complete Screen



### Running the Software

Connect the USB programmer cable to a USB port on the PC and then run the software from the Start | All Programs | PCB EE225 menu item

Initially the screen will appear as in **Error! Reference source not found.** with a yellow bar and status indicating 'Initializing...' followed by the message: "Connecting to USB Dongle...".

RCB EE225 Software		
Units Help		
Device Select Select Always use Device Selec after attaching a sensor	ct Status Initializing	
The	Device to proceed when the USB link is established status bar at the top should turn bright green when the link is made. akes more than 10 seconds then disconnect & reconnect the USB dongle	
Read Parameters		Set Parameters

Figure 7 – Software While Connecting to USB Programmer Cable

Once the connection is made the bar at the top of the screen will turn green and the status will indicate "USB Connection Success - Select a device". If the software and USB programmer cable fail to connect, remove and reinsert the USB programmer cable.

& PCB EE225 Software Units Help	
Device Select Select Always use Device Select after attaching a sensor.	Status USB Connection Success - Select a device
The status bar at the top sh	eed when the USB link is established nould turn bright green when the link is made. nds then disconnet & reconnet the USB dongle
Read Parameters	Set Parameters

Figure 8 – Software After Connecting to USB Programmer Cable



To select a device, click on the Device Select pull down menu and select the device you'd like to program. In this case, select 649A01.

â PC	CB EE225 Software		
Units	s Help		
	Device Select		Always use Davies Select
	Select	•	Always use <b>Device Select</b> after attaching a sensor.
	✓ Select		
	649A01		
	649A03		
	649A04		
	686		
		201	vice Selection

Figure 9 – Device Selection

Once a product is selected, the software will prompt you to confirm connection of the sensor to the PC using the USB programmer cable. Click OK to proceed.

49A01 Always use Devic after attaching a		Status USB Connection Success - S	elect a device
Actual 649A01 Settings		649A01 Settings to Write	📄 Independent
RPM 6000	240-10,000 1/min	RPM #0	240-10,000 l/min
Time Window 0.16	.1-4.0 sec	me Window 🗐 0	.1-4.0 sec
Threshold Level 1 50	19.61-490 Click 'OK' when th	hold Level 1 🚽 0	19.61-490.33 m/s2
Threshold Level 2 50	19.61-490 OK	Cancel hold Level 2 🚽 0	19.61-490.33 m/s2
Weighting 1 0.2	.2-16 mA	Weighting 1 🗐 0	.2-16 mA
Weighting 2 1	.2-16 mA	Weighting 2 🚽	.2-16 mA
Trending Range 4 - 8.1	4-20 mA	Trending Range 4 - 👹 0	4-20 mA
J		)	

Figure 10 – Sensor Connection Screen

While the software is establishing communication with the sensor, the status will display 'Checking Status...' and the colored indicator box next to the status will alternate between red and yellow. This will take approximately 15 seconds. Once communication is established, the indicator box will turn green and the software will read the sensor's current settings and data. The fields presented in the main body of the screen will be specific to the selected sensor.



### **Programming Sections**

The screen has two sections:

- Actual 649A01 Settings This section shows the settings currently programed in the sensor.
- 649A01 Settings to Write This section shows the options for programming the sensor.

elect Always use Device Select after attaching a sensor.	Status	
Actual 649A01 Settings	649A01 Settings to Write	Independent
RPM 15 240-10,000 l/min	RPM 🛱 0	240-10,000 l/min
Time Window 63.492 .1-4.0 sec	Time Window 🚆 0	.1-4.0 sec
Threshold Level 1 0.6 2-50 g	Threshold Level 1 🚆 0	2-50 g
Threshold Level 2 17.6 2-50 g	>>> Threshold Level 2 # 0	2-50 g
Weighting 1 0 .2-16 mA	Weighting 1 闄 0	.2-16 mA
Weighting 2 0.4 .2-16 mA	Weighting 2 🗮 0	.2-16 mA
Trending Range 4 - 20.3 4-20 mA	Trending Range 4 - 🚆 0	4-20 mA
,	,	

Figure 11 – Typical RMP Screen After Successful Parameter Read

### Reading and Writing Parameters

- Reading Parameters To read the current sensor settings, click the Read Parameters button. This operation takes approximately 45 seconds to complete.
- Transferring Actual Settings to Settings to Write Field Use the '>>>' button to transfer all Actual Settings to the Settings to Write fields.
- Writing Parameters- Select the appropriate mode and enter any pertinent parameter information. Click the Set Parameters button. This causes the settings to be sent to the sensor and then read back and displayed in the Actual 649A01 Settings.

Select	Always use <b>Device Select</b> after attaching a sensor.	Status Done	
A	ctual 649A01 Settings	649A01 Settings to Write	Independent
	RPM 15 240-10,000 l/min	RPM	240-10,000 l/min
	Time Window 63.492 .1-4.0 sec	Time Window 🚽	.1-4.0 sec
	Threshold Level 1 0.6 2-50 g	Threshold Level 1 🗐 0	2-50 g
	Threshold Level 2 17.6 2-50 g	>>> Threshold Level 2	2-50 g
	Weighting 1 0 .2-16 mA	Weighting 1 💆 0	.2-16 mA
	Weighting 2 0.4 .2-16 mA	Weighting 2 💆 0	.2-16 mA
	Trending Range 4 - 20.3 4-20 mA	Trending Range 4 - 🗮 0	4-20 mA

Figure 12 – Transferring Actual Settings to Settings to Write Field



#### **Parameter Options**

There are seven parameters that can be programmed to optimize performance of the RMP. At any point during the programming process, the values can be changed between imperial and metric measurements by clicking the Units dropdown in the top navigation menu and then selecting the appropriate measurement type.

- **Dependent Mode** If the Independent Mode checkbox is NOT selected, then the parameters will be based on Dependent Mode. When Dependent Mode is used, the user only needs enter the compressor RPM. The remaining six parameters (Time Window, Threshold Level 1, Threshold Level 2, Weighting 1, Weighting 2 and Trending Range) will be automatically calculated based on the compressor rotational speed. Calculation formulas are in table below. The formulas used assume use on reciprocating gas compressor. If RMP is being used on a piston pump or some other type of reciprocating machinery, see the section titled "Using the RMP with Piston Pumps Other Type of Reciprocating Machinery".
- Independent Mode If the Independent Mode checkbox is selected, then the parameters will be based on Independent Mode. When Independent Mode is used the user does NOT enter the RMP of the compressor and instead manually enters values for the Time Window, Threshold Level 1, Threshold Level 2, Weighting 1, Weighting 2 and Trending Range parameters. Value entered for each parameter must be within the software's acceptable range for that parameter. Acceptable ranges are in table below as well as some guidelines for Independent Mode programming.

		Dependent Mode	Independer	nt Mode
Parameter	Description	Range or Formula	Acceptable Range	Guidelines for Typical Values
RPM	Rotational speed of equipment	240 - 10,000	N/A	N/A
Time Window	Time span (in seconds) during which data is collected for an analysis cycle; based on number of rotations of the shaft.	TW = (60 / RPM) x 16	0.1-4.0 sec	Time span for 12-16 shaft rotations
Threshold Level 1	Cutoff levels (in g of acceleration) above which impacts are counted and weighted. When all vibration is	A <sub>L</sub> = RPM / 80	2-50 g 19.61-490.33 m/s²	2-4 times of baseline acceleration
Threshold Level 2	below Threshold Level 1, sensor monitors peak acceleration within trending range.	A <sub>H</sub> = RPM / 50	2-50 g 19.61-490.33 m/s²	1.5-1.6 times of Threshold Level 1
Weighting 1	Factor (in mA of current) applied to impacts that exceed Threshold Level 1.	W <sub>L</sub> = 0.1 + (100 / RPM)	0.2-16.0 mA (0.2 mA increments)	Less than Weighting 2 value
Weighting 2	Factor (in mA of current) applied to impacts that exceed Threshold Level 2.	W <sub>H</sub> = 0.9 - (100 / RPM)	0.2-16.0 mA (0.2 mA increments)	Greater than Weighting 1 value
Trending Range	Maximum value (in mA of current) dedicated to trending peak acceleration when all impacts are below either threshold level. If impacts exceed either threshold level, trending range current maxes out.	I <sub>L</sub> = 8 + (6 x (100/RPM))	4-20 mA	If set at 20 mA, RMP will operate like vibration transmitter.

Figure 13 – parameters that can	be programmed to optimize	ze performance of the RMP
---------------------------------	---------------------------	---------------------------



#### Examples

**Example 1**: Connect the RMP to computer with the USB programmer cable. Run the program. Be sure the Independent box is NOT checked and type 780 in the RPM box. Note that all of the other parameters are set automatically. Click Set Parameters to program the RMP with these settings. The RMP will be programmed, the status read, and the screen in Figure 14 displayed.

Device Sele Select	Always use <b>Device Select</b>	Status	Done	
Act	tual 649A01 Settings		649A01 Settings to Write	Independent
	RPM 15 240-10,000 l/min		RPM	240-10,000 l/min
	Time Window 63.492 .1-4.0 sec		Time Window 🛓 1.23	.1-4.0 sec
	Threshold Level 1 0.6 2-50 g		Threshold Level 1 🚆 9.8	2-50 g
	Threshold Level 2 17.6 2-50 g	>>>	Threshold Level 2 🚆 15.6	2-50 g
	Weighting 1 0 .2-16 mA		Weighting 1 🗐 0.2	.2-16 mA
	Weighting 2 0.4 .2-16 mA		Weighting 2 🗒 0.8	.2-16 mA
	Trending Range 4 - 20.3 4-20 mA		Trending Range 4 - 📲 8.8	4-20 mA

Figure 14 – RMP Programmer Screen with Default Setting

**Example 2**: Connect the RMP to computer with the USB programmer cable. Run the program. Check the Independent box. Note that the RPM field disappears. Type in the following values: Time Window = 1.2, Threshold Level 1 = 5, Threshold Level 2 = 7, Weighting 1 = 0.6, Weighting 2 = 0.8, and Trending Range = 10. Click Setup to program the RMP with these settings. The RMP will be programmed with the custom setting, the status read, and the screen in Figure 15 below displayed.

Select	Always use <b>Device Select</b> after attaching a sensor.	Statu	Done	
Actual	649A01 Settings	-	649A01 Settings to Write	ıt
	RPM 15 240-10,000 l/min Time Window 63.492 1-4.0 sec		Time Window 📲 1.2 .1-4.0 sec	
	Threshold Level 1 0.6 2-50 g		Threshold Level 1 \$5 2-50 g	
	Threshold Level 2 17.6 2-50 g	>>>	Threshold Level 2 📲 7 2-50 g	
	Weighting 12-16 mA		Weighting 1 0.6 .2-16 mA	
	Weighting 2 0.4 .2-16 mA		Weighting 2 40.8 .2-16 mA	
1	Frending Range 4 - 20.3 4-20 mA		Trending Range 4 - 🛔 10 4-20 mA	

Figure 15 – RMP Programmer Screen with Independent Settings



Equipment-Specific Usage Programming Guidelines

## Determine Baseline Vibration using the RMP

When impacts occur in a machine, peak acceleration rises well above the vibration baseline. The default shock threshold values (Threshold Level 1 & Threshold Level 2) that are automatically inserted in the Programmer Screen based on the specified RPM assume a typical gas compressor with the sensor mounted as recommended in this manual. For some machine types and measurement locations, the default values for Threshold Level 1 and Threshold Level 2 may need to be adjusted. This would be the case if the machinery type or selected measurement location has a higher base vibration than normal.

If you want to measure the baseline peak vibration and do not have appropriate vibration analysis equipment, it can be done using the RMP. To determine the baseline level using the RMP, install the RMP programmed with the following settings and measure the output in mA. This can be done using the same system that will be used for monitoring the RMP.

Threshold Level 1 = 8 g (or 16 g) Trending Range = 20 mA

Since the RMP outputs a 4-20 mA signal proportional to peak acceleration, 4 mA is zero and each mA over the 4 mA is equal to 0.5g (or 1g) of peak vibration. Example, if Threshold Level 1 is set to 8 g, the Trending Range to 20 mA, and the reading is 12.7 mA, then the actual peak vibration level is  $(12.7 - 4) \times 0.5 = 4.35$  g. For more details see "Using the RMP with Piston Pumps Other Types of Reciprocating Machinery".

### Usage with Gas Compressors

Unless otherwise specified, the RMP comes from the factory with default settings for a 1200 RPM reciprocating gas compressor.

- RPM: 1200 RPM
- Time Window: 0.8 sec
- Threshold Level 1: 15 g
- Threshold Level 2: 24 g
- Weighting 1: 0.2 mA
- Weighting 2: 0.8 mA
- Trending Range: 8.5 mA

When field programming a unit in Dependent mode, the default parameters that are automatically inserted in Programmer Screen based on the RPM entry are intended for use with reciprocating gas compressors. If you are using the RMP with a piston pump or any other type of reciprocating machinery, see the section in this manual titled "Using the RMP with Piston Pumps Other Types of Reciprocating Machinery".



### Usage with Piston Pumps and Other Types of Reciprocating Machinery

Although the RMP software has the ability to calculate suggested parameters based on rotational speed for gas compressors, these values may not be appropriate for use when monitoring piston pumps and other types of reciprocating machinery. Due to the nature of their operation, other mechanisms contribute to the maximum acceleration levels seen during normal pump operation. Therefore, it is important to determine what levels exist during normal operation before configuring the software. The following procedure will allow you use the RMP to measure the highest acceleration level occurring during normal operation. Based on this measurement, the RMP parameters can be calculated.

This procedure sets the parameters in the RMP such that 1 mA of incremental output equals 1 g of incremental vibration (i.e., 4 mA = 0 and 20 mA = 16 g pk). The Trending Range is set to 20 mA, which disables the alarm threshold feature of the unit; and thus outputs only the peak acceleration value. Follow these steps to properly set up the unit for this reading.

- 1. Connect the RMP to the computer using the USB Programmer and run the RMP software.
- 2. Check the Independent box at the top of the screen. This allows manual configuration of the parameters.
- 3. Type the following values into the appropriate boxes on the Programmer Screen. When these values have been entered, click the Setup button to download the configuration to the RMP.
  - a. Time Window: 1 s
  - b. Threshold Level 1: 16 g
  - c. Threshold Level 2: 20 g
  - d. Weighting 1: 0.2 mA
  - e. Weighting 2: 0.8 mA
  - f. Trending Range: 20 mA

Select	Always use <b>Device Select</b> after attaching a sensor.	Stati	Done	
Act	ual 649A01 Settings		649A01 Settings to Write	Independent
	RPM 15 240-10,000 l/min			
	Time Window 63.492 .1-4.0 sec		Time Window 📲 1	.1-4.0 sec
	Threshold Level 1 0.6 2-50 g		Threshold Level 1	2-50 g
	Threshold Level 2 17.6 2-50 g	>>>	Threshold Level 2 📲 20	2-50 g
	Weighting 1 0 .2-16 mA		Weighting 1 🚽 0.2	.2-16 mA
	Weighting 2 0.4 .2-16 mA		Weighting 2	.2-16 mA
	Trending Range 4 - 20.3 4-20 mA		Trending Range 4 - 🚽 20	4-20 mA

Figure 16 – RMP Programmer Screen Setup for Measuring Base Vibration

4. Disconnect the RMP from the computer and mount it on the pump. Wire it into a PLC or other 4-20 mA compatible system. Optionally, it can be used with a 4-20 mA loop calibrator such as the IMI Model 699A05 (see page 15 for more information). Record the output of the RMP in mA. Subtract 4 from that value to get the peak baseline acceleration. For example, if 10 mA is displayed, the peak level is 10 - 4 = 6 g.



- Based on the peak acceleration level determined in step 4, the RMP can now be programmed appropriately. Disconnect the RMP from the 4-20 mA compatible device, reconnect it to the computer and run the RMP Software. Use the following guideline to calculate Threshold Level 1 and Threshold Level 2 values.
  - a. If the peak acceleration value measured in step 4 is less than or equal to 10 g, multiply it by 3 and set the Threshold Level 1 equal to it. Then, multiply the Threshold Level 1 value by 1.6 and set the Threshold Level 2 value equal to it. For example, if the measured peak acceleration in step 4 is 6 g, set Threshold Level 1 to 18 g and Threshold 2 to 28.8 g.
  - b. If the peak acceleration value determined in step 4 is greater than 10 g, set Threshold Level 1 to 30 g and Threshold Level 2 to 50 g.
  - c. Set the remaining parameters as follows.
    - i. If the peak acceleration value measured in step 4 is less than or equal to 10 g, use the default values that are set automatically by the program based on machine RPM.
    - ii. If the peak acceleration value determined in step 4 is greater than 10 g, use the following parameters
      - 1. Time Window: 1 s
      - 2. Weighting 1: 0.5 mA
      - 3. Weighting 2: 0.5 mA
      - 4. Trending Range 10 mA
- 6. Using the example of 6 g peak acceleration from step 4, enter the parameters in the Programmer Screen, and click Setup to program the RMP. The following Programmer Screen should be displayed.

Actual 649A01 Settings 649A01 Settings to Write	
	Independent
RPM 15 240-10,000 l/min	
Time Window d3.492 .1-4.0 sec Time Window d1	.1-4.0 sec
Threshold Level 1 0.6 2-50 g Threshold Level 1 118	2-50 g
Weighting 1 0 .2-16 mA Weighting 1 \$0.6	
Weighting 2 0.4 .2-16 mA Weighting 2 0.4	
Trending Range 4 - 20.3 4-20 mA Trending Range 4 - 🗍 10	4-20 mA

Figure 17 – RMP Programmer Screen for 6 g Peak Acceleration on a Piston Pump



### Portable 4-20 mA Loop Calibrator

The loop calibrator (Model 699A05) provides 24V loop power and displays the transmitters electrical current output. This can be used with the sensor for measuring the baseline peak acceleration as described in "Determine Baseline Vibration using the RMP" on page 12. Visit www.pcb.com for more information on the loop calibrator.



Figure 18 – Loop Calibrator



### Warning 1 – ESD sensitivity

The power supply/signal conditioner should not be opened by anyone other than qualified service

*personnel.* This product is intended for use by qualified personnel who recognize shock hazards and are familiar with the safety precautions required to avoid injury.

### Warning 2 – ESD sensitivity

This equipment is designed with user safety in mind; however, the protection provided by the equipment may be impaired if the equipment is used in a manner not specified by PCB Piezotronics, Inc.

### Caution 1 – ESD sensitivity

*Cables can kill your equipment.* High voltage electrostatic discharge (ESD) can damage electrical devices. Similar to a capacitor, a cable can hold a charge caused by triboelectric transfer, such as that which occurs in the following:

- Laying on and moving across a rug,
- Any movement through air,
- The action of rolling out a cable, and/or
- Contact with a non-grounded person.

#### The PCB solution for product safety:

- Connect the cables only with the AC power off.
- Temporarily "short" the end of the cable before attaching it to any signal input or output.

#### Caution 2 – ESD sensitivity

**ESD considerations should be made prior to performing any internal adjustments on the equipment.** Any piece of electronic equipment is vulnerable to ESD when opened for adjustments. Internal adjustments should therefore be done ONLY at an ESD-safe work area. Many products have ESD protection, but the level of protection may be exceeded by extremely high voltage.





#### Warranty

IMI instrumentation is warranted against defective material and workmanship for 1 year unless otherwise expressly specified. Damage to instruments caused by incorrect power or misapplication, is not covered by warranty. *If there are any questions regarding power, intended application, or general usage, please consult with your local sales contact or distributor.* Batteries and other expendable hardware items are not covered by warranty.

#### Service

Because of the sophisticated nature of IMI instrumentation, field repair is typically **NOT** recommended and may void any warranty. If factory service is required, return the instrumentation according to the "Return Procedure" stated below. *A repair and/or replacement quotation will be provided prior to servicing at no charge.* Before returning the unit, please consult a factory IMI applications engineer concerning the situation as certain problems can often be corrected with simple on-site procedures.

#### Return procedure

To expedite returned instrumentation, contact a factory IMI applications engineer for a RETURN MATERIAL AUTHORIZATION (RMA) NUMBER. Please have information available such as model and serial number. Also, to insure efficient service, provide a written description of the symptoms and problems with the equipment to a local sales representative or distributor, or contact IMI if none are located in your area.

Customers outside the U.S. should consult their local IMI distributor for information on returning equipment. For exceptions, please contact the International Sales department at IMI to request shipping instructions and an RMA. For assistance, please call (716) 684-0003, or fax us at (716) 684-3823. You may also receive assistance via e-mail at **imi@pcb.com** or visit our web site at **www.pcb.com**.

#### **Customer Service**

IMI, a division of PCB Piezotronics, guarantees **Total Customer Satisfaction**. If, at any time, for any reason, you are not completely satisfied with any IMI product, IMI will repair, replace, or exchange it at no charge. You may also choose to have your purchase price refunded.

IMI offers to all customers, at no charge, 24-hour phone support. This service makes product or application support available to our customers, day or night, seven days a week. When unforeseen problems or emergency situations arise, call the **IMI Hot Line at (716) 684-0003**, and an application specialist will assist you.



## **Repair and Maintenance**

PCB guarantees Total Customer Satisfaction through its "Lifetime Warranty Plus" on all Platinum Stock Products sold by PCB and through its limited warranties on all other PCB Stock, Standard and Special products. Due to the sophisticated nature of our sensors and associated instrumentation, field servicing and repair is not recommended and, if attempted, will void the factory warranty.

Beyond routine calibration and battery replacements where applicable, our products require no user maintenance. Clean electrical connectors, housings, and mounting surfaces with solutions and techniques that will not harm the material of construction. Observe caution when using liquids near devices that are not hermetically sealed. Such devices should only be wiped with a dampened cloth—never saturated or submerged.

In the event that equipment becomes damaged or ceases to operate, our Application Engineers are here to support your troubleshooting efforts 24 hours a day, 7 days a week. Call or email with model and serial number as well as a brief description of the problem.

# Calibration

Routine calibration of sensors and associated instrumentation is necessary to maintain measurement accuracy. We recommend calibrating on an annual basis, after exposure to any extreme environmental influence, or prior to any critical test.

PCB Piezotronics is an ISO-9001 certified company whose calibration services are accredited by A2LA to ISO/IEC 17025, with full traceability to SI through N.I.S.T. In addition to our standard calibration services, we also offer specialized tests, including: sensitivity at elevated or cryogenic temperatures, phase response, extended high or low frequency response, extended range, leak testing, hydrostatic pressure testing, and others. For more information, contact your local PCB Piezotronics distributor, sales representative, or factory customer service representative.

## **Returning Equipment**

If factory repair is required, our representatives will provide you with a Return Material Authorization (RMA) number, which we use to reference any information you have already provided and expedite the repair process. This number should be clearly marked on the outside of all returned package(s) and on any packing list(s) accompanying the shipment.

## **Contact Information**

PCB Piezotronics, Inc. 3425 Walden Ave. Depew, NY14043 USA Toll-free: (800) 828-8840 24-hour SensorLine: (716) 684-0001 General inquiries: <u>info@pcb.com</u> Repair inquiries: <u>rma@pcb.com</u>

For a complete list of distributors, global offices and sales representatives, visit our website, <u>www.pcb.com</u>.

# Safety Considerations

This product is intended for use by qualified personnel who recognize shock hazards and are familiar with the precautions required to avoid injury. While our equipment is designed with user safety in mind, the protection provided by the equipment may be impaired if equipment is used in a manner not specified by this manual.

Discontinue use and contact our 24-Hour Sensorline if:

- Assistance is needed to safely operate equipment
- Damage is visible or suspected
- Equipment fails or malfunctions

For complete equipment ratings, refer to the enclosed specification sheet for your product.

# **Definition of Terms and Symbols**

The following symbols may be used in this manual:



#### DANGER

Indicates an immediate hazardous situation, which, if not avoided, may result in death or serious injury.



#### CAUTION

Refers to hazards that could damage the instrument.



#### NOTE

Indicates tips, recommendations and important information. The notes simplify processes and contain additional information on particular operating steps.

The following symbols may be found on the equipment described in this manual:



This symbol on the unit indicates that high voltage may be present. Use standard safety precautions to avoid personal contact with this voltage.



This symbol on the unit indicates that the user should refer to the operating instructions located in the manual.



This symbol indicates safety, earth ground.



## PCB工业监视和测量设备 - 中国RoHS2公布表 PCB Industrial Monitoring and Measuring Equipment - China RoHS 2 Disclosure Table

	<b>有害物</b> 质					
部件名称	铅 (Pb)	汞 (Hg)	镉 (Cd)	六价铬 (Cr(VI))	<b>多溴</b> 联苯 (PBB)	
住房	0	0	0	0	0	0
PCB板	Х	0	0	0	0	0
电气连接 <b>器</b>	0	0	0	0	0	0
压电晶 <b>体</b>	х	0	0	0	0	0
环氧	0	0	0	0	0	0
铁氟龙	0	0	0	0	0	0
电子	0	0	0	0	0	0
厚膜基板	0	0	Х	0	0	0
电线	0	0	0	0	0	0
电缆	Х	0	0	0	0	0
塑料	0	0	0	0	0	0
焊接	X	0	0	0	0	0
铜合金 <b>/黄</b> 铜	Х	0	0	0	0	0
本表格依据 SJ/T 1	L1364 <b>的</b> 规定	E编制。				
0:表示该有害物	勿质在该部件	所有均同	5材料中	的含量均在 GB/T 26	572 规定的限量要求以	►•
				材料中的含量超出( 3目前由于允许的豁	6B/T 26572 规定的限量 免。	要求。

CHINA ROHS COMPLIANCE

Component Name			Haz	zardous Substance	s	
	Lead (Pb)	Mercury (Hg)	Cadmium (Cd)	Chromium VI Compounds (Cr(VI))	Polybrominated Biphenyls (PBB)	Polybrominated Diphenyl Ethers (PBDE)
Housing	0	0	0	0	0	0
PCB Board	Х	0	0	0	0	0
Electrical Connectors	0	0	0	0	0	0
Piezoelectric Crystals	Х	0	0	0	0	0
Ероху	0	0	0	0	0	0
Teflon	0	0	0	0	0	0
Electronics	0	0	0	0	0	0
Thick Film Substrate	0	0	Х	0	0	0
Wires	0	0	0	0	0	0
Cables	Х	0	0	0	0	0
Plastic	0	0	0	0	0	0
Solder	Х	0	0	0	0	0
Copper Alloy/Brass	Х	0	0	0	0	0

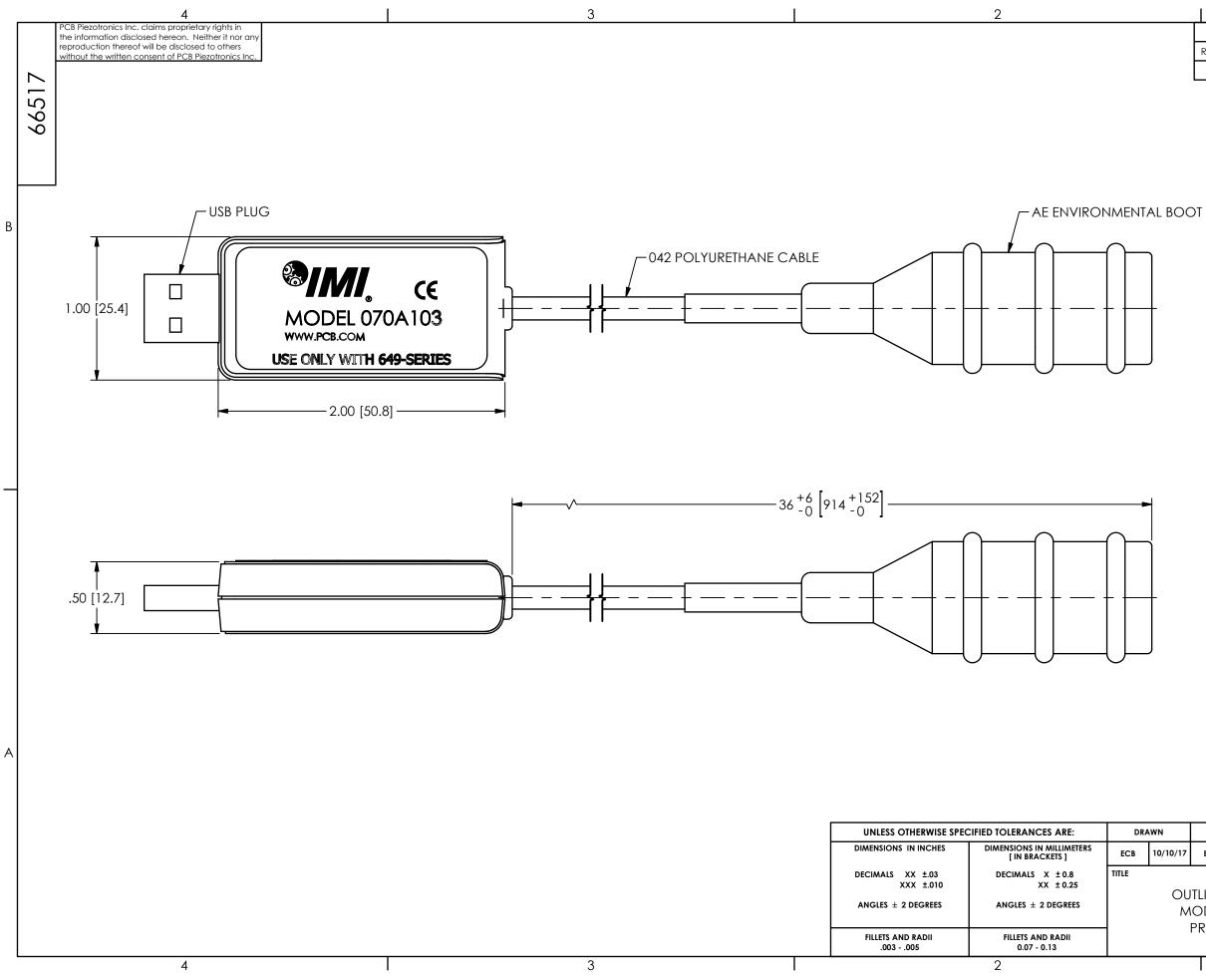
This table is prepared in accordance with the provisions of SJ/T 11364.

O: Indicates that said hazardous substance contained in all of the homogeneous materials for this part is below the limit requirement of GB/T 26572.

X: Indicates that said hazardous substance contained in at least one of the homogeneous materials for this part is above the limit requirement of GB/T 26572.

Lead is present due to allowed exemption in Annex III or Annex IV of the European RoHS Directive 2011/65/EU.

Model Number 070A103		649	SERIES USB PR	ROGRAMMER Revision: NR ECN #: 46457				
Performance		ENGLISH	<u>SI</u>		OF	TIONAL VERSIO	ONS	
Cable Style		Multi Conductor - Shielded	Multi Conductor - Shielded	Optional versions	-		-	for the standard model
Number of Conductors		2	2	e	xcept where noted b	below. More than on	e option may be	used.
Connector Model(sensor side)		AE	AE					
Connector Style(sensor side)		MIL-C-5015	MIL-C-5015					
Connection Type(sensor side)		2-socket	2-socket					
Coupling Method(sensor side)		Push-on	Push-on					
Connector Style(termination)		USB 2.0 - 5VDC	USB 2.0 - 5VDC					
Connection Type(termination)		USB Series A	USB Series A					
Coupling Method(termination)		Push-on	Push-on					
Physical				NOTES:				
Size (Length x Height x Width)	(termination)	2.0 in x 0.5 in x 1.0 in	50.8 mm x 12.7 mm x 25.4 mm	[1] See PCB Dec	laration of Conform	ance PS039 for deta	ails.	
Cable Jacket Diameter		0.16 in	4.1 mm					
Cable Jacket Material		Polyurethane	Polyurethane					
Cable Jacket Color		Black	Black					
Weight		0.15 lb	70 g					
Size (Length)(Cable Assembly	r)	3 ft	0.91 m	Entered: LK	Engineer: gs	Sales: MC	Approved: BAI	M Spec Number:
				Date: 8/24/2017	Date: 8/24/2017	Date: 8/24/2017	Date: 8/24/201	7 <b>66518</b>
All specifications are at room to In the interest of constant prod			specifications without notice.		PIEZOTI nue, Depew, NY 14		Fax: 7	: 716-684-0001 16-684-0987 : info@pcb.com



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	REVISIONS	
REV	DESCRIPTION	DIN
А	UPDATED LABEL	47195
-		

PIN B--PIN A

	CHECKED		ENGINEER				IE7AT	RONICS"
0/17	ECB	10/10/17	GGS	10/10/17				
00	TI INF [	DRAWI	NG		3425 WALDEN AVE. DEPEW, NY 14043 (716) 684-0001 E-MAIL: sales@pcb.com			
					CODE IDENT. NO. 52681	DWG. NO.	665	7
					SCALE:	1.5X	SHEET	1 OF 1
	1							

В

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