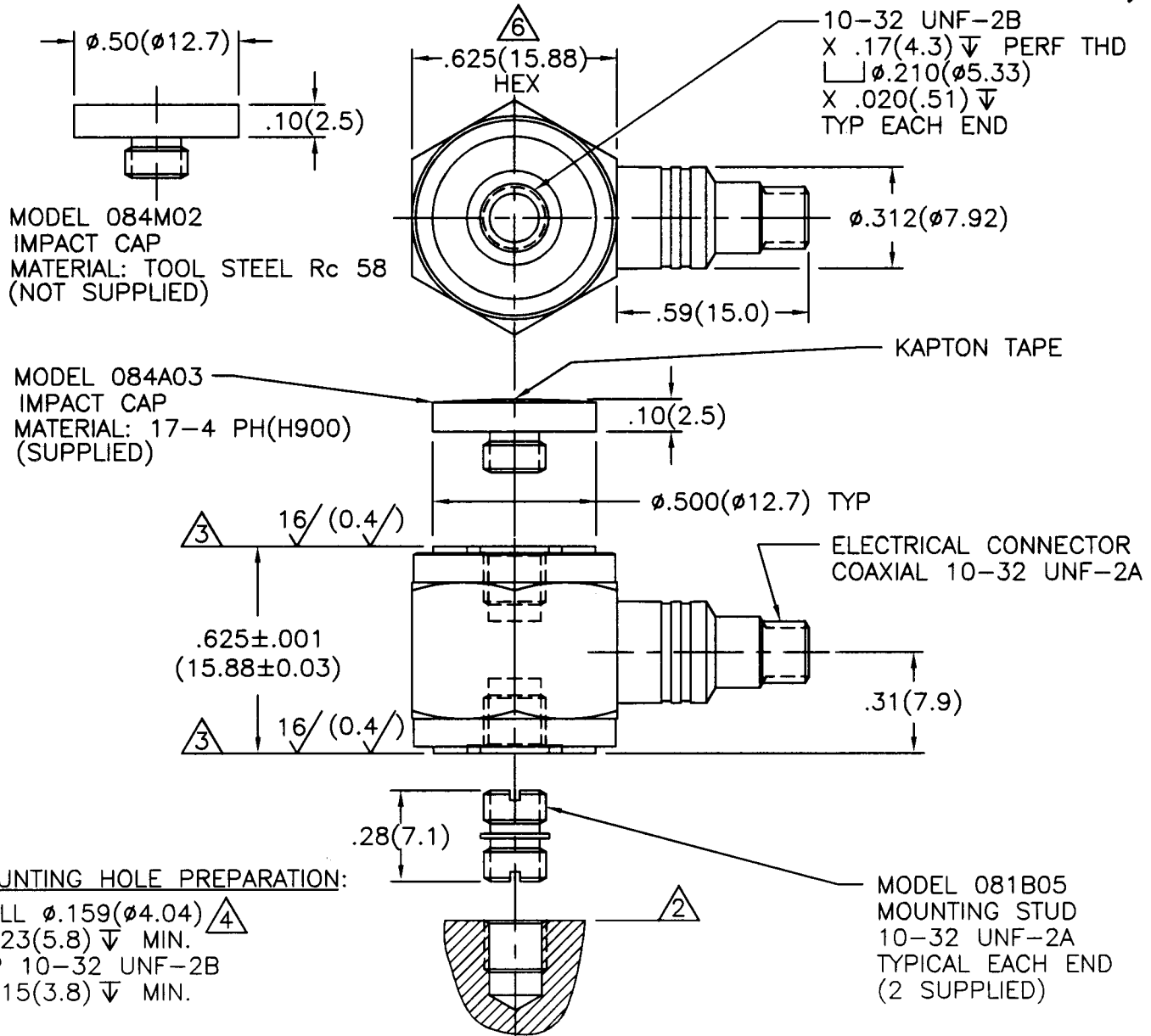


4626

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APPLICATION		
NEXT ASS'Y	USED ON	VAR

REVISIONS				
REV	DESCRIPTION	ECN	DATE	APP'D
A	UPDATED DRAWING	15138	4/1/02	<i>Om4/ll</i>



MOUNTING HOLE PREPARATION:

DRILL $\phi .159(\phi 4.04)$ $\triangle 4$
 X $.23(5.8)$ ∇ MIN.
 TAP 10-32 UNF-2B
 X $.15(3.8)$ ∇ MIN.

- $\triangle 6$ MOUNTING TORQUE ON $.625(15.88)$ HEX, 16-20 INCH POUNDS (181-226 NEWTON CENTIMETERS).
- 5.) COMPRESSIVE FORCE ON CELL YIELDS POSITIVE OUTPUT VOLTAGE.
- $\triangle 4$ DRILL PERPENDICULAR TO MOUNTING SURFACE TO WITHIN $\pm 1^\circ$.
- $\triangle 3$ THESE SURFACES GROUND FLAT AND PARALLEL TO WITHIN $.001(0.03)$ TIR.
- $\triangle 2$ MOUNTING SURFACE TO BE FLAT TO WITHIN $.001(0.03)$ TIR WITH A MIN $125/(3.2/)$.
- 1.) CASE MATERIAL-STAINLESS STEEL.

UNLESS SPECIFIED TOLERANCES		DRAWN	JDM	4-2-02	MFG	JRS	4/8/02	 3425 WALDEN AVE. DEPEW, NY 14043 (716) 684-0001 EMAIL: SALES@PCB.COM	
DIMENSIONS IN INCHES	DIMENSIONS IN MILLIMETERS (IN PARENTHESIS)	CHK'D	zm	4/15/02	ENGR	z.ars	4/12/02		
DECIMALS XX $\pm .01$ XXX $\pm .005$	DECIMALS XX ± 0.3 XXX ± 0.13	APP'D	2254	4/15/02	SALES	89m	4/15/02		
ANGLES ± 2 DEGREES	ANGLES ± 2 DEGREES	TITLE	INSTALLATION DRAWING MODEL 208M133 LOAD CELL				CODE IDENT. NO. 52681		DWG. NO. 4626
FILLETS AND RADII .003 - .005	FILLETS AND RADII (0.07 - 0.13)							SCALE: 2X	SHEET 1 OF 1
DD011 REV. B 03/13/98									