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1329

REVISIONS

REV	DESCRIPTION	DIN
A	UPDATED SURFACE FINISH & REMOVED BOLT MOUNTING VIEWS	49772

$\phi.413$ [$\phi 10.49$] THRU
 $\phi.869$ [$\phi 22.07$]
 ELECTRICAL CONNECTOR
 COAXIAL 10-32 UNF - 2A

$\phi.31$ [$\phi 7.9$]

MODEL 081A12 STUD
 5/16-24 UNF - 2A
 TYP EACH END
 (SUPPLIED)

.91 [23.1]

MODEL 082B02
 ANTI-FRICTION
 WASHER (SUPPLIED)

MODEL 083B02
 PILOT BUSHING
 (SUPPLIED)

3 MOUNTING HOLE PREPARATION:
 $\phi.272$ [6.91] $\nabla.350$ [8.89]
 5/16-24 UNF - 2B $\nabla.250$ [6.35] MIN

4.) SEE MANUAL FOR PRELOAD INSTRUCTIONS

3 DRILL PERPENDICULAR TO MOUNTING SURFACE WITHIN $\pm 1^\circ$

2 MOUNTING SURFACE UNDER FORCE RING MUST BE FLAT WITHIN .001 [.03] TIR WITH A FINISH OF 63 [1.6]

1 THESE SURFACES FLAT AND PARALLEL TO WITHIN .001 [.03] TIR

UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		DRAWN		CHECKED		ENGINEER	
DIMENSIONS IN INCHES	DIMENSIONS IN MILLIMETERS [IN BRACKETS]	JES	8/15/19	JDM	8/15/19	KDW	8/15/19
DECIMALS XX ± 0.01 XXX ± 0.005	DECIMALS X ± 0.3 XX ± 0.13	TITLE INSTALLATION DRAWING MODEL 212B FORCE RING					
ANGLES ± 2 DEGREES	ANGLES ± 2 DEGREES						
FILLETS AND RADII .003 - .005	FILLETS AND RADII 0.07 - 0.13	CODE IDENT. NO. 52681		DWG. NO. 1329		3425 WALDEN AVE. DEPEW, NY 14043 (716) 684-0001 E-MAIL: sales@pcb.com	
		SCALE: 2X		SHEET 1 OF 1			