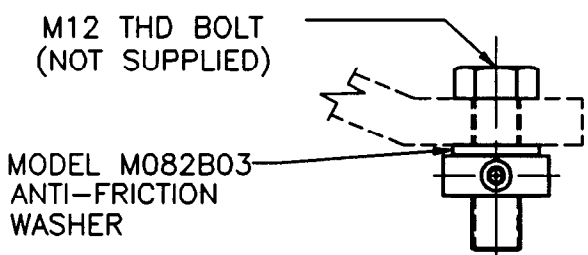
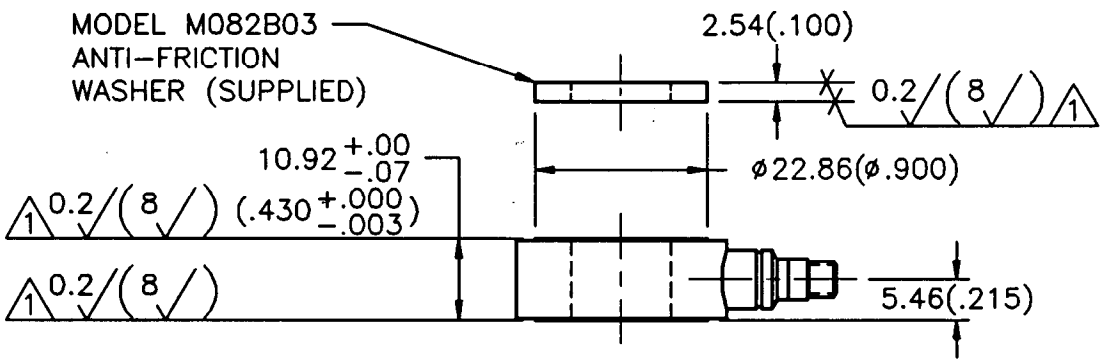
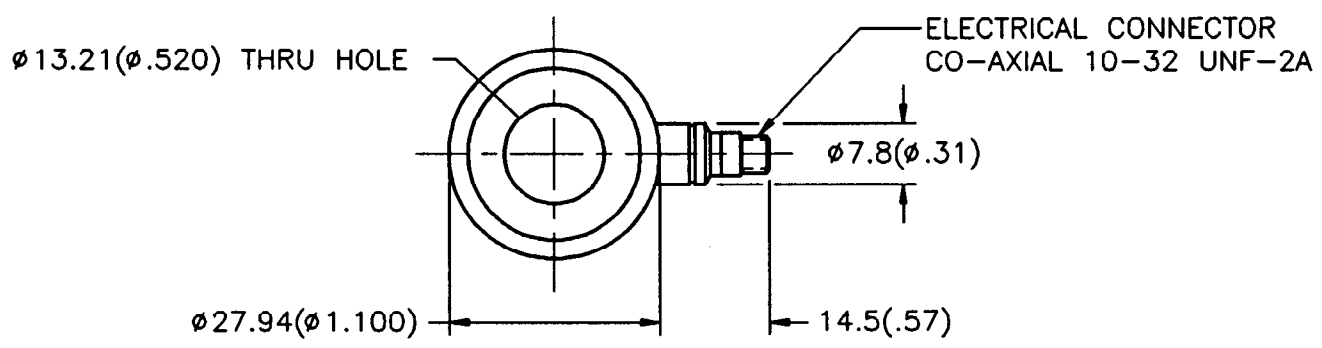


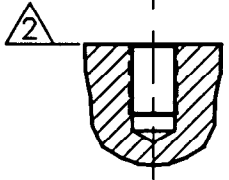
1196

APPLICATION		
NEXT ASS'Y	USED ON	VAR

REVISIONS				
REV	DESCRIPTION	ECN	DATE	APP'D

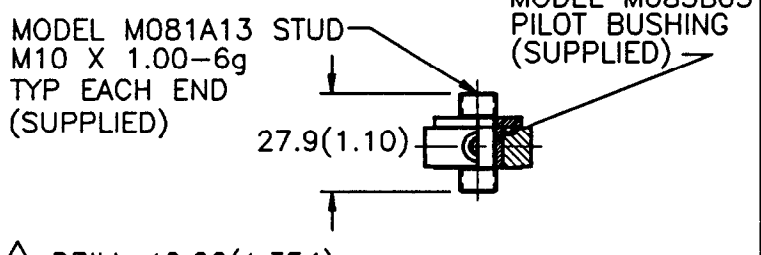


DRILL AND TAP $\Delta 3$
 AS REQUIRED FOR
 M12 THD. BOLT

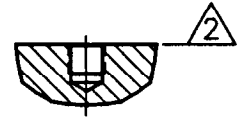


SCALE: .5X

TYP BOLT MOUNTING
INSTALLATION



$\Delta 3$ DRILL $\phi 9.00(\phi .354)$
 X 10.16(.400) ∇
 TAP M10 X 1.00-6H
 X 7.62(.300) ∇ MIN.
 PERFECT THD



SCALE: .5X

TYP STUD MOUNTING
INSTALLATION

4.) SEE MANUAL FOR PRELOAD INSTRUCTIONS.

- $\Delta 3$ DRILL PERPENDICULAR TO MOUNTING SURFACE WITHIN ± 1 DEGREE.
- $\Delta 2$ MOUNTING SURFACE UNDER FORCE RING MUST BE FLAT TO WITHIN .03(.001) WITH AT LEAST $1.6 / (63 \sqrt{\quad})$.
- $\Delta 1$ THESE SURFACES FLAT TO WITHIN .03(.001) TIR.

UNLESS SPECIFIED TOLERANCES		DRAWN <i>KAR</i> 5/16/94 MFG <i>RJD</i> 5/16/94 CHK'D <i>JM</i> 5/16/94 ENGR <i>PO</i> 5/16/94 APP'D <i>AS</i> 5/16/94 Sales <i>SGC</i> 5/16/94	PCB PIEZOTRONICS, INC. 3425 WALDEN AVE. DEPEW, NEW YORK 14043 PHONE: (716) 684-0001
DIMENSIONS IN INCHES (IN PARENTHESIS) DECIMALS XX $\pm .01$ XXX $\pm .005$ ANGLES ± 2 DEGREES	DIMENSIONS IN MILLIMETERS DECIMALS X ± 0.3 XX ± 0.13 ANGLES ± 2 DEGREES	CODE IDENT. NO. 52681 DWG. NO. 1196	
FILLETS AND RADII 0.07 - 0.13 (.003 - .005)		TITLE INSTALLATION DRAWING MODEL M203B FORCE RING	SCALE: FULL SHEET 1 OF 1