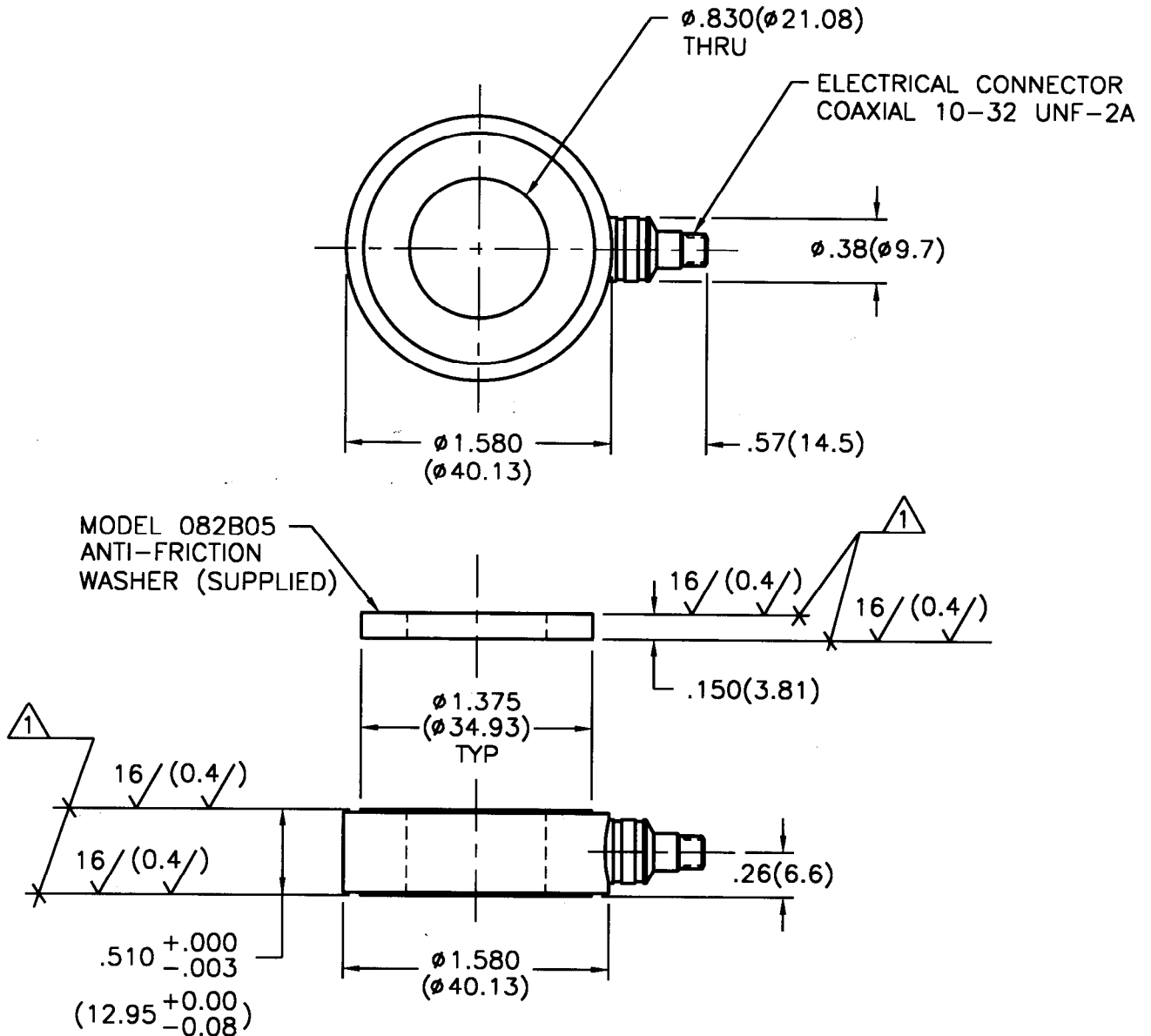


1181

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APPLICATION		
NEXT ASS'Y	USED ON	VAR

REVISIONS				
REV	DESCRIPTION	ECN	DATE	APP'D
A	REVISED PER ECN	10110	2/23/99	DM2/99



3.) SEE SHEET 2 OF 2 FOR MOUNTING HOLE PREPARATION.

2.) SEE MANUAL FOR PRELOAD INSTRUCTIONS.

△ THESE SURFACES FLAT WITHIN .001(0.03) TIR.

UNLESS SPECIFIED TOLERANCES		DRAWN	MDD 2/23/99	MFG	JBS 2/24/99	 3425 WALDEN AVE. DEPEW, NY 14043 (716) 684-0001 EMAIL: SALES@PCB.COM
DIMENSIONS IN INCHES	DIMENSIONS IN MILLIMETERS (IN PARENTHESIS)	CHK'D	DM 2/24/99	ENGR	LAB 2/24/99	
DECIMALS XX ± .01 XXX ± .005	DECIMALS XX ± 0.3 XXX ± 0.13	APP'D	PC 2/24/99	Sales	SGC 2/24/99	
ANGLES ± 2 DEGREES	ANGLES ± 2 DEGREES	TITLE	INSTALLATION DRAWING MODEL 215B FORCE RING			CODE IDENT. NO. 52681
FILLETS AND RADII .003 - .005	FILLETS AND RADII (0.07 - 0.13)	DDO11 REV. B 03/13/98				DWG. NO. 1181 SCALE: FULL SHEET 1 OF 2

1181

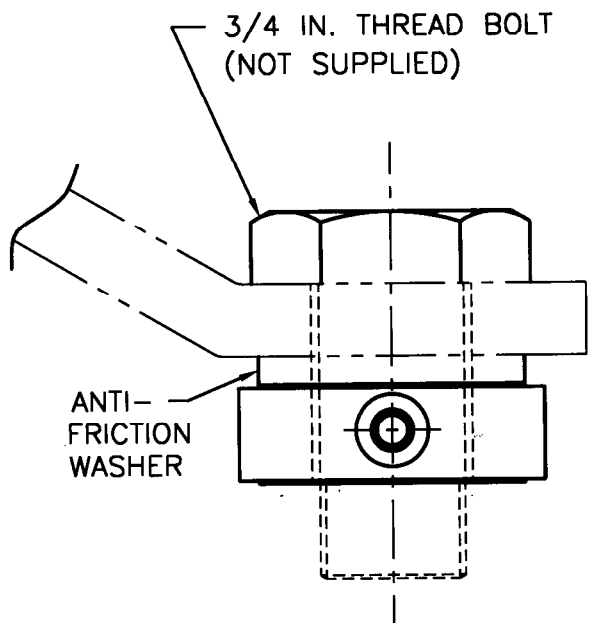
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APPLICATION

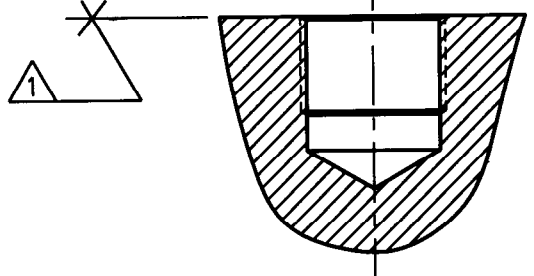
NEXT ASS'Y	USED ON	VAR

REVISIONS

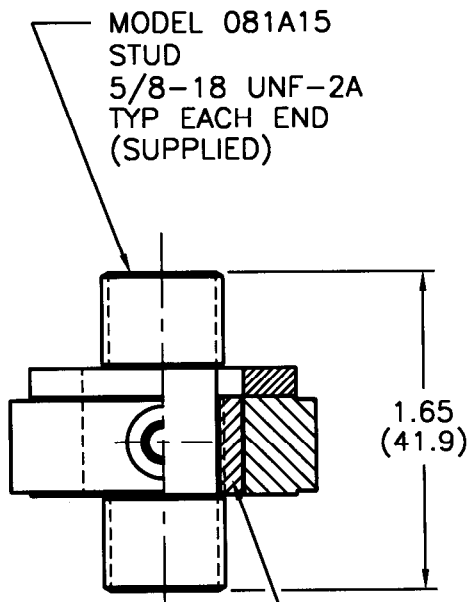
REV	DESCRIPTION	ECN	DATE	APP'D
	- SEE SHEET ONE -			



DRILL & TAP AS REQUIRED FOR 3/4 IN. THREAD BOLT  $\Delta 2$

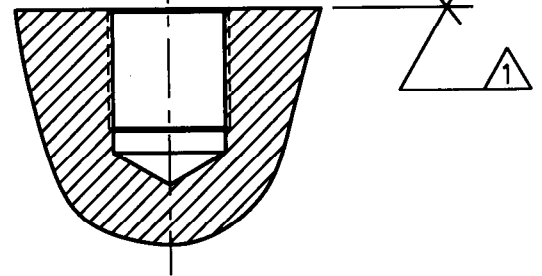


TYPICAL BOLT MOUNTING INSTALLATION



MODEL 083B05 PILOT BUSHING (SUPPLIED)

DRILL  $\phi .578(\phi 14.68)$   $\Delta 2$   
 X  $.750(19.05)$   $\nabla$  MIN  
 TAP 5/8-18 UNF-2B  
 X  $.625(15.88)$   $\nabla$  MIN PERF THD



TYPICAL STUD MOUNTING INSTALLATION

$\Delta 2$  DRILL PERPENDICULAR TO MOUNTING SURFACE TO WITHIN  $\pm 1^\circ$ .

$\Delta 1$  MOUNTING SURFACE UNDER FORCE RING MUST BE FLAT WITHIN  $.001(0.03)$  TIR WITH A MINIMUM  $63/(1.6/)$ .

UNLESS SPECIFIED TOLERANCES		DRAWN	MDD	2/23/99	MFG	JBS	2/24/99	 3425 WALDEN AVE. DEPEW, NY 14043 (716) 684-0001 EMAIL: SALES@PCB.COM
DIMENSIONS IN INCHES	DIMENSIONS IN MILLIMETERS (IN PARENTHESIS)	CHK'D	DM	2/24/99	ENGR	LAB	2/24/99	
DECIMALS XX $\pm .01$ XXX $\pm .005$	DECIMALS XX $\pm 0.3$ XXX $\pm 0.13$	APP'D	PL	2/24/99	SGC	2/24/99	CODE IDENT. NO. 52681	
ANGLES $\pm 2$ DEGREES	ANGLES $\pm 2$ DEGREES	TITLE						DWG. NO.
FILLETS AND RADII .003 - .005	FILLETS AND RADII (0.07 - 0.13)	INSTALLATION DRAWING MODEL 215B FORCE RING						1181
DD011 REV. B 03/13/98								SCALE: FULL SHEET 2 OF 2