



## M O D E L 410C01

# DIN RAIL MOUNT ICP<sup>®</sup> SIGNAL CONDITIONER



- Delivers excitation power for ICP<sup>®</sup> sensors
- Provides peak track hold and waveform analog output signals, 0 to 10 volts
- Offers AC or DC signal coupling and choice of 7 gain settings

## **TYPICAL APPLICATIONS**

- Real Time Process Monitoring with ICP<sup>®</sup> Sensors
- Analog waveform output can be mapped against a signature or standard "pulse" with set tolerances
- Captures the dynamic +peak pulse of every machine cycle for trend analysis

The Model 410C01 signal conditioner from PCB Piezotronics is designed for operation with Integrated Circuit Piezoelectric (ICP<sup>®</sup>) sensors and is ideally suited for monitoring manufacturing processes associated with assembly and product testing. With a choice of AC or DC coupling and a high frequency response, both quasi-static and dynamic measurements up to 10 kHz are possible. The unit synchronizes with machine cycles through a reset feature while analog and peak hold outputs allow for real-time monitoring with machine control devices. Requires a regulated low noise 24-volt power source for proper operation.



## 410C01 SOFTWARE & USE

The 410C01 includes our downloadable Signal Capture software allowing the end user to view a sample waveform, ensuring proper sensor operation with respect to the intended response. Collected sample waveforms may be saved for future reference.

The software also serves as a portal for instrument configuration. Selectable features include coupling mode, signal polarity, zero, and gain. Indicators for sensor connect and peak reset are provided for reference purposes.

#### **SOFTWARE FEATURES**

- Integrated User's Guide
- Captures up to 30 Seconds of Time Waveform Data
- Pulse-width and Amplitude Measurable with Scope Tool

#### **IN THE BOX**

- 410C01 Module
- USB Cable, Type A to Type B
- **Operating Manual**
- Quickstart Guide





www.pcb.com/410C01

>



### **TYPICAL SYSTEM WIRING DIAGRAM**



SPECIFICATIONS	
Model Number	410C01
Performance	English (SI)
Channels	1
Output Voltage (Instantaneous)	±10 V
Output Voltage (Peak)	0 to 10 V
High Frequency Response	10 kHz
Low Frequency Response, AC coupled (-5%)	0.5 Hz
Low Frequency Response, DC coupled	Governed by Sensor DTC
Voltage Gain (Incremental Steps)	x1, x2, x4, x8, x10, x16, x20
Environmental	
Temperature Range (Operating)	+60 to +110 °F (+15 to +45 °C)
Electrical	
Power Required (±10%)	24 VDC
Current Draw	200 mA
Broadband Electrical Noise (1 Hz to 10 kHz)	200 µV rms
Peak Hold Reset	Solid State Ready
Discharge Time Constant (AC coupled)	1 sec
Physical	
Size (Length x Height x Width)	4.46 x 3.9 x 1.78 in (113 x 99 x 45 mm)
Mounting	35 mm DIN Rail
Electrical Connector (Sensor Input)	BNC Jack
Electrical Connector (Analog Output, Peak Output, Power, Ground)	Removable Screw Terminals

PIN DESCRIPTIONS	
DC Power - Pins 9 to 12	
Pin 10	+24 VDC
Pin 11	Power Ground
Waveform Output - Pins 2 & 3	
Pin 2	Waveform Out
Pin 3	Analog Ground
Peak Hold Output - Pins 1 & 3	
Pin 1	Peak Hold Out
Pin 3	Analog Ground
Reset Input - Pins 7 & 8	
Pin 7	Reset -
Pin 8	Reset +



**PCB PIEZOTRONICS** 

#### 3425 Walden Avenue, Depew, NY 14043 USA

pcb.com | info@pcb.com | 800 828 8840 | +1 716 684 0001

© 2021 PCB Piezotronics - all rights reserved. PCB Piezotronics is a wholly-owned subsidiary of Amphenol Corporation. Endevco is an assumed name of PCB Piezotronics of North Carolina, Inc., which is a wholly-owned subsidiary of PCB Piezotronics, Inc. Caroumetrics, Inc. and The Modal Shop, Inc. are wholly-owned subsidiaries of PCB Piezotronics, Inc. The Modal Shop, Inc. are wholly-owned subsidiaries of PCB Piezotronics, Inc. Inter Modal Shop, Inc. are wholly-owned subsidiary of PCB Piezotronics, Inc. Inter Modal Shop, Inc. are wholly-owned subsidiary of PCB Piezotronics, Inc. Inter Modal Shop, Inc. are wholly-owned subsidiary of PCB Piezotronics, Inc. Inter Modal Shop, Inc. are wholly-owned subsidiary of PCB Piezotronics, Inc. Interface and product names used in this document may be the registered trademarks or unregistered trademarks of PCB Piezotronics, Inc., PCB Piezotronics of North Carolina, Inc. (d/b/a Endevco), The Modal Shop, Inc. or Accumentrics, Inc. Detailed trademark ownership information is available at www.pcb.com/trademarkownership.