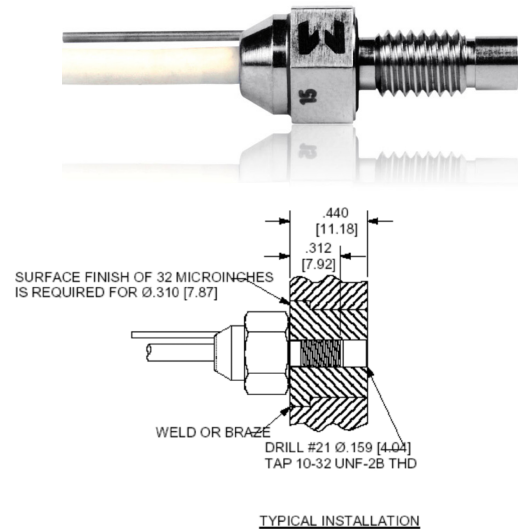
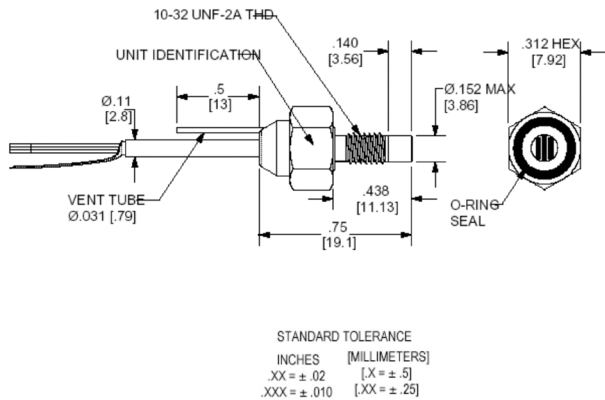


Piezoresistive pressure transducer

Model 8510B



Key features

- 1, 2, 5, 200, 500 and 2000 psig ranges
- High sensitivity
- Rugged, miniature
- Gage

Description

Model 8510B is a rugged, miniature, high sensitivity piezoresistive pressure transducer. It has a 10-32 mounting thread, 0.15 inch (3.8 mm) face diameter and is available in ranges from 1 psi to 2000 psi. Its high sensitivity combined with high resonance makes it ideal for measuring dynamic pressure.

Endevco pressure transducers feature a four-active arm strain gage bridge diffused into a unique sculptured silicon diaphragm for maximum sensitivity and wideband frequency response. Self-contained hybrid temperature compensation provides stable performance over the temperature range of 0°F to 200°F (-18°C to +93°C). Endevco transducers also feature excellent linearity (even to 3X range), high shock resistance, and negligible sensitivity to temperature transients.

8510B is designed for a wide variety of aerospace, automotive and industrial measurements which require a combination of small size, high sensitivity, and wideband frequency response. Its vent tube may be connected to a standard reference manifold or used for differential pressure measurements.

Piezoresistive pressure transducer | Model 8510B

The following performance specifications are typical values, referenced at +75°F (+24°C) and 100 Hz, unless otherwise noted. Calibration data, traceable to National Institute of Standards and Technology (NIST), is supplied.

Specifications							
Dynamic characteristics	Units	-1	-2	-5	-200	-500	-2000
Range	psig	0-1	0-2	0-5	0-200	0-500	0-2000
Positive sensitivity [1]	mV/psi	200 ±50	100 +55/-25	60 ±20	1.5 ±0.5	0.6 ±0.2	0.15 ±0.05
Combined: non-linearity, non-repeatability, pressure hysteresis [2]	% FSO RSS max	1.50	1.50	0.75	0.50	0.50	1.0
Non-linearity, independent	% FSO typ	1.0	1.0	0.5	0.25	0.25	0.25
Non-repeatability	% FSO typ	0.2	0.2	0.1	0.1	0.1	0.2
Pressure hysteresis	% FSO typ	0.2	0.2	0.1	0.1	0.1	0.2
Zero measurand output [3]	mV max	±10	±10	±10	±10	±10	±10
Zero shift after 3X range	±% 3X FSO max	0.2	0.2	0.2	0.2	0.2	0.2
Thermal zero shift							
from 0°F to +200°F (-18°C to +93°C)	±% FSO max	3	3	3	3	3	3
Thermal sensitivity shift							
from 0°F and +200°F (-18°C to +93°C)	±% max	4	4	4	4	4	4
Resonance frequency	Hz	55 000	70 000	85 000	320 000	500 000	900 000
Non-linearity at 3X range	% 3X FSO	2.5	2.5	2.0	1	1	1
Thermal transient response per	psi/°F	0.003	0.003	0.003	0.01	0.01	0.16
ISA-S37.10, para. 6.7, procedure I	psi/°C	0.005	0.005	0.005	0.02	0.02	0.30
Photoflash response [4]	Equiv. psi	0.2	0.3	0.7	28	70	1300
Warm-up time [5]	ms	1	1	1	1	1	1
Acceleration sensitivity	Equiv. psi/g	0.0002	0.0002	0.0002	0.0003	0.0004	0.00027
Burst pressure (diaphragm/reference side) [6]	psi min	25/25	40/40	100/100	1000/300	2500/300	10 000/300
Electrical							
Full scale output	300 ±100 mV at 10.0 Vdc; 200 ±50 mV at 10.0 Vdc for 8510						
Supply voltage	10.0 Vdc standard, 18.0 Vdc maximum						
Electrical configuration	Active four-arm piezoresistive bridge						
Polarity	Positive output for increasing pressure into (+) port (end with screen on it)						
Resistance							
Input	2000 ±800 ohms						
Output	1500 ±600 ohms						
Isolation	100 megohms minimum at 50 volts; leads to case, leads to shield, shield to case						
Noise	5 microvolts rms typ, DC to 50,000Hz; 50 microvolts rms max, DC to 50,000Hz						
Mechanical							
Case material	Stainless steel (17-4 PH CRES)						
Cable, integral	4 conductor No. 32 AWG Teflon® insulated leads, braided shield, silicone jacket, 30 ±3 in (760 ±76 mm)						
Dead volume (+) port	0.0003 cubic inches (0.005 cc)						
Mounting torque	10-32 UNF-2A threaded case 0.438 inch (11.12 mm) long/15 ±5 lbf-in (1.7 ±0.6 Nm)						
Weight	2.3 grams (cable weighs 9 grams/meter)						
Environmental							
Media [7] [8]							
Temperature [7] [8]	-65°F to +250°F (-54°C to +121°C)						
Vibration	1000 g pk						
Acceleration	1000 g						
Shock	20 000 g, 100 microsecond haversine pulse						
Humidity	Isolation resistance greater than 100 megohms at 50 volts when tested per MIL-STD-202E, method 103B, test condition B						
Calibration data							
ISO17025 Calibration includes: range, sensitivity, non-linearity, non-repeatability, hysteresis, zero measurand output, zero shift after 3X range, thermal zero shift and thermal sensitivity shift.							

Piezoresistive pressure transducer | Model 8510B

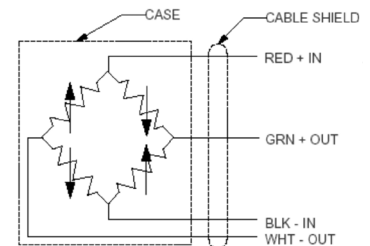
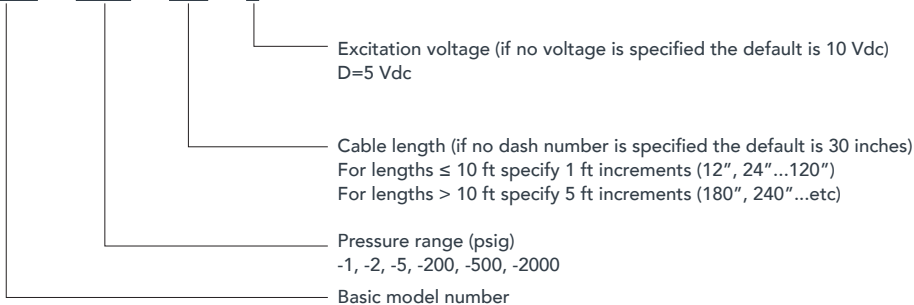
Accessories		
Options	Description	
EHR93	O-ring, Viton	Included
EHR96	O-ring, fluorosilicone	Optional
24328-3	4 conductor shielded cable, white	Optional

Other options	
Options	Description
M1	No vent tube
M5	Metric thread
M7	No screen
M8	"A" screen, black grease
M11	"B" screen
M37	Integral connector, no vent tube, hole on side
M41	Gel
M43	"B" screen, black grease

Notes

- Pressure ranges can be considered bidirectional, e.g., an 8510B-200 can be used to measure + or -200 psig. Sensitivity in the positive direction is typically within 1% of sensitivity in the negative direction. Sensitivity calibration provided with each unit is for the positive direction.
- FSO (Full Scale Output) is defined as transducer output from 0 to full scale pressure.
- Zero Measurand Output (ZMO) is the transducer output with 0 psig applied.
- Per ISA-S37.10, Para. 6.7, Proc. II. The metal screen partially shields the silicon diaphragm from incident radiation. Accordingly, light incident at acute angles to the screen generally increases the error by a factor of 2 or 3.
- Warm-up time is defined as elapsed time from excitation voltage "turn on" until the transducer output is within $\pm 1\%$ of reading accuracy.
- Reference side pressure may be 300 psi on ranges -1, -2 and -5 if differential limits (psid) are not exceeded.
- Internal seals are epoxy and are compatible with clean dry gas media. Media in (+) measurand port is exposed to CRES, nickel-iron alloy, Parylene C, epoxy, and the Viton® O-ring media in (-) measurand port is exposed to the above and RTV silicone coating. For use in water or corrosive media, contact the factory for modifications and installation precautions which may be taken to extend service life.
- O-Ring, Endevco part number EHR93 Viton®, is supplied unless otherwise specified on Purchase Order. Part number EHR96, Parker material L677-70, for leak tight operation below 0°F (-18°C) is available on special order
- Maintain high levels of precision and accuracy using Endevco's factory calibration services. Call Endevco's inside sales force at 866-ENDEVCO for recommended intervals, pricing and turn-around time for these services as well as for quotations on our standard products.

8510B - XXXX - YYY - E



10869 NC Highway 903, Halifax, NC 27839 USA

endevco.com | sales@endevco.com | 866 363 3826