FOOD AND BEVERAGE MANUFACTURING
VIBRATION MONITORING

Vibration monitoring should be an integral part of a food and beverage production facility’s predictive maintenance program. The use of vibration sensors for early identification of developing equipment faults provides numerous benefits:

- Increase overall equipment effectiveness (OEE)
- Reduce unanticipated equipment downtime and/or failure
- Reduce spare parts inventory costs
- Make more effective use of maintenance staff time

IMI Sensors offers vibration sensors specifically designed to remain installed during the daily washdown/sterilization cycle. Eliminating the need for daily removal and re-installation of sensors saves sanitation staff’s time and ensures more consistent data.

- Smooth, corrosion-resistant stainless steel housing and base.
- Resist degradation by wash-down cycle chemical solutions or acidic food products.
- Minimize vulnerability to scrapes dents, and eliminates areas for water and/or particulate build-up.
- Watertight, hermetically-sealed casing with welded seams prevents liquid infiltration.

HIGH SENSITIVITY, LOW-NOISE ICP® ACCELEROMETER KIT
MODELS 601A92 & 507QSXXXBZ

- Sensitivity: (±20%) 500 mV/g (51 mV/(m/s²))
- Measurement Range: ±10 g (±98 m/s²)

SMALL ICP® ACCELEROMETER KITS
MODELS 602D91 & 507QSXXXB2
MODELS 603C91 & 507QSXXXBZ

- Sensitivity: (±10%) 100 mV/g (10.2 mV/(m/s²))
- Measurement Range: ±50 g (±490 m/s²)

TRIAXIAL ICP® ACCELEROMETER KIT
MODELS (EX)639A91 & 507QSXXXBZ

- Sensitivity: (±10%) 100 mV/g (10.2 mV/(m/s²))
- Measurement Range: ±50 g (±490 m/s²)
ICP® ACCELEROMETERS
FOR SPECIALTY APPLICATIONS

LOW FREQUENCY ICP® ACCELEROMETER
MODEL 626B02

■ Ideal for slow-speed equipment. (ie. coffee bean roasters)
■ Sensitivity: (±5%) 500 mV/g (51.0 mV/(m/s²))
■ Frequency Range: (±3dB) 0.2 to 6,000 Hz (12 to 360000 cpm)
■ Measurement Range: ±10 g (98 m/s²)

LOW SENSITIVITY ICP® ACCELEROMETER
MODEL 603C00

■ Ideal for high-vibration equipment. (ie. vibration hoppers)
■ Sensitivity: (±20%) 10 mV/g (1.02 mV/(m/s²))
■ Frequency Range: (±3dB) 0.5 to 10000 Hz (30 to 600000 cpm)
■ Measurement Range: ±500 g (±4905 m/s²)

QUARTZ ELEMENT ICP® ACCELEROMETER
MODEL 624B01

■ Ideal for thermally-active applications. (ie. conveyors through ovens & freezers)
■ Sensitivity: (±5%) 100 mV/g (10.2 mV/(m/s²))
■ Frequency Range: (±3dB) 0.8 to 10,000 Hz (48 to 600000 cpm)
■ Measurement Range: ±50 g (±490 m/s²)

VIBRATION TRANSMITTERS
FOR PROCESS MONITORING

TOP EXIT VIBRATION TRANSMITTER
SERIES 640 | 641 | 645 | 646 |
■ Output: 4-20 mA
■ Measurement Range: Full-scale value of 0.5, 1.0 or 2.0 ips (640-643) or 5 or 10 g (645-648)

SIDE EXIT VIBRATION TRANSMITTERS
SERIES 642 | 643 | 647 | 648
■ Output: 4-20 mA
■ Measurement Range: Full-scale value of 0.5, 1.0 or 2.0 ips (640-643) or 5 or 10 g (645-648)

AC VOLTAGE TO 4-20 MA TRANSMITTER
MODEL 682C03
■ Use with ICP® accelerometer
■ Selectable acceleration, velocity, or displacement scaling
■ Field-adjustable low and high pass frequency filtering