



**Model 640B71**

**4-20 mA Output Velocity Sensor**

**Installation and Operating Manual**

**For assistance with the operation of this product,  
contact PCB Piezotronics, Inc.**

**Toll-free: 800-959-4464  
24-hour SensorLine: 716-684-0001  
Fax: 716-684-3823  
E-mail: [imi@pcb.com](mailto:imi@pcb.com)  
Web: [www.imi-sensors.com](http://www.imi-sensors.com)**



## Repair and Maintenance

PCB guarantees Total Customer Satisfaction through its “Lifetime Warranty Plus” on all Platinum Stock Products sold by PCB and through its limited warranties on all other PCB Stock, Standard and Special products. Due to the sophisticated nature of our sensors and associated instrumentation, **field servicing and repair is not recommended and, if attempted, will void the factory warranty.**

Beyond routine calibration and battery replacements where applicable, our products require no user maintenance. Clean electrical connectors, housings, and mounting surfaces with solutions and techniques that will not harm the material of construction. Observe caution when using liquids near devices that are not hermetically sealed. Such devices should only be wiped with a dampened cloth—never saturated or submerged.

In the event that equipment becomes damaged or ceases to operate, our Application Engineers are here to support your troubleshooting efforts 24 hours a day, 7 days a week. Call or email with model and serial number as well as a brief description of the problem.

## Calibration

Routine calibration of sensors and associated instrumentation is necessary to maintain measurement accuracy. We recommend calibrating on an annual basis, after exposure to any extreme environmental influence, or prior to any critical test.

PCB Piezotronics is an ISO-9001 certified company whose calibration services are accredited by A2LA to ISO/IEC 17025, with full traceability to SI through N.I.S.T. In addition to our standard calibration services, we also offer specialized tests, including: sensitivity at elevated or cryogenic temperatures, phase response, extended high or low frequency response, extended range, leak testing, hydrostatic pressure testing, and others. For more information, contact your local PCB Piezotronics distributor, sales representative, or factory customer service representative.

## Returning Equipment

If factory repair is required, our representatives will provide you with a Return Material Authorization (RMA) number, which we use to reference any information you have already provided and expedite the repair process. This number should be clearly marked on the outside of all returned package(s) and on any packing list(s) accompanying the shipment.

## Contact Information

PCB Piezotronics, Inc.  
3425 Walden Ave.  
Depew, NY14043 USA  
Toll-free: (800) 828-8840  
24-hour SensorLine: (716) 684-0001  
General inquiries: [info@pcb.com](mailto:info@pcb.com)  
Repair inquiries: [rma@pcb.com](mailto:rma@pcb.com)

For a complete list of distributors, global offices and sales representatives, visit our website, [www.pcb.com](http://www.pcb.com).

## Safety Considerations

This product is intended for use by qualified personnel who recognize shock hazards and are familiar with the precautions required to avoid injury. While our equipment is designed with user safety in mind, the protection provided by the equipment may be impaired if equipment is used in a manner not specified by this manual.

Discontinue use and contact our 24-Hour Sensorline if:

- Assistance is needed to safely operate equipment
- Damage is visible or suspected
- Equipment fails or malfunctions

For complete equipment ratings, refer to the enclosed specification sheet for your product.

## Definition of Terms and Symbols

The following symbols may be used in this manual:



### **DANGER**

Indicates an immediate hazardous situation, which, if not avoided, may result in death or serious injury.

**CAUTION**

Refers to hazards that could damage the instrument.

**NOTE**

Indicates tips, recommendations and important information. The notes simplify processes and contain additional information on particular operating steps.

**The following symbols may be found on the equipment described in this manual:**



This symbol on the unit indicates that high voltage may be present. Use standard safety precautions to avoid personal contact with this voltage.



This symbol on the unit indicates that the user should refer to the operating instructions located in the manual.



This symbol indicates safety, earth ground.



PCB工业监视和测量设备 - 中国RoHS2公布表

PCB Industrial Monitoring and Measuring Equipment - China RoHS 2 Disclosure Table

部件名称	有害物质					
	铅 (Pb)	汞 (Hg)	镉 (Cd)	六价铬 (Cr(VI))	多溴联苯 (PBB)	多溴二苯醚 (PBDE)
住房	O	O	O	O	O	O
PCB板	X	O	O	O	O	O
电气连接器	O	O	O	O	O	O
压电晶体	X	O	O	O	O	O
环氧	O	O	O	O	O	O
铁氟龙	O	O	O	O	O	O
电子	O	O	O	O	O	O
厚膜基板	O	O	X	O	O	O
电线	O	O	O	O	O	O
电缆	X	O	O	O	O	O
塑料	O	O	O	O	O	O
焊接	X	O	O	O	O	O
铜合金/黄铜	X	O	O	O	O	O
本表格依据 SJ/T 11364 的规定编制。						
O：表示该有害物质在该部件所有均质材料中的含量均在 GB/T 26572 规定的限量要求以下。						
X：表示该有害物质至少在该部件的某一均质材料中的含量超出 GB/T 26572 规定的限量要求。						
铅是欧洲RoHS指令2011/65/ EU附件三和附件四目前由于允许的豁免。						

CHINA RoHS COMPLIANCE

Component Name	Hazardous Substances					
	Lead (Pb)	Mercury (Hg)	Cadmium (Cd)	Chromium VI Compounds (Cr(VI))	Polybrominated Biphenyls (PBB)	Polybrominated Diphenyl Ethers (PBDE)
Housing	O	O	O	O	O	O
PCB Board	X	O	O	O	O	O
Electrical Connectors	O	O	O	O	O	O
Piezoelectric Crystals	X	O	O	O	O	O
Epoxy	O	O	O	O	O	O
Teflon	O	O	O	O	O	O
Electronics	O	O	O	O	O	O
Thick Film Substrate	O	O	X	O	O	O
Wires	O	O	O	O	O	O
Cables	X	O	O	O	O	O
Plastic	O	O	O	O	O	O
Solder	X	O	O	O	O	O
Copper Alloy/Brass	X	O	O	O	O	O

This table is prepared in accordance with the provisions of SJ/T 11364.

O: Indicates that said hazardous substance contained in all of the homogeneous materials for this part is below the limit requirement of GB/T 26572.

X: Indicates that said hazardous substance contained in at least one of the homogeneous materials for this part is above the limit requirement of GB/T 26572.

Lead is present due to allowed exemption in Annex III or Annex IV of the European RoHS Directive 2011/65/EU.

**Model 640/641/645/646 B7 Series Industrial 4-20mA Sensor**



**Operating Guide with Enclosed Warranty Information**

**3425 Walden Avenue, Depew, New York 14043-2495**

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**Fax (716) 684-3823**

**Toll Free Line 1-800-959-4IMI**

MANUAL NUMBER: 28077  
MANUAL REVISION: B  
ECN NUMBER: 42851

## **Table of Contents**

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<i>Introduction.....</i>	<i>Page 3</i>
<i>General Features</i>	
<i>Dimension Drawing .....</i>	<i>Page 4</i>
<i>Operation and Wiring .....</i>	<i>Page 5</i>
<i>Standard Wiring</i>	
<i>Taking Measurements</i>	
<i>RV Option</i>	
<i>TO Option</i>	
<i>EP Option</i>	
<i>ESD Sensitivity.....</i>	<i>Page 10</i>

## **Warranty/Service**

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<i>Warranty, Service &amp; Return Procedure .....</i>	<i>Page 11</i>
<i>Customer Service .....</i>	<i>Page 12</i>

## Introduction

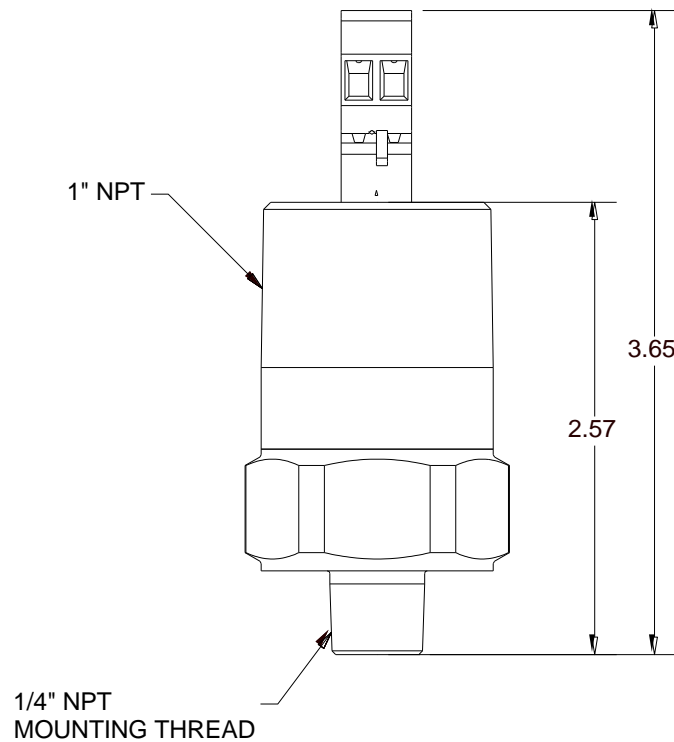
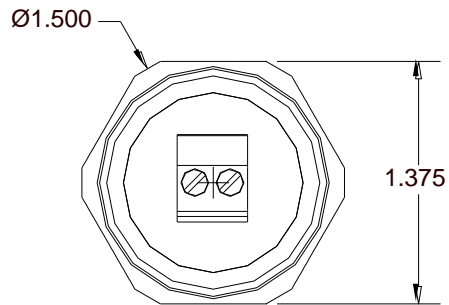
The Model 640/641/645/646 B7 Series Industrial 4-20mA Sensors combine the capabilities of a piezoelectric vibration sensor and a 4-20mA vibration transmitter. The sensor outputs a 4-20mA signal that is proportional to the overall velocity or acceleration of the machinery. Ideal for monitoring the vibration of process equipment such as fans, motors and pumps, the output of the sensor is used for process control or predictive maintenance. There are many options in this series. Please refer to specific specification sheets for further details.

### **General Features**

- Imbedded Piezoelectric Accelerometer for improved accuracy and frequency response.
- Vibration range can be in Acceleration or Velocity.
- Allows for continuous vibration monitoring of critical applications.
- Reduces sophisticated vibration analysis requirements.
- RV (Raw Vibration) option for conducting frequency analysis and machinery diagnostics.
- TO (Temperature Output) option via an independent 4-20mA loop.
- EP option includes an Explosion Proof capped elbow.
- Readily interfaces to existing process control and predictive maintenance equipment.
- Rugged stainless steel construction for applications in harsh environments.
- Flexible design allows for various custom requirements.



## Dimension Drawing

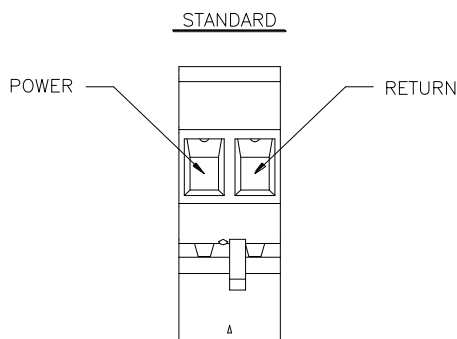


Inch (mm)

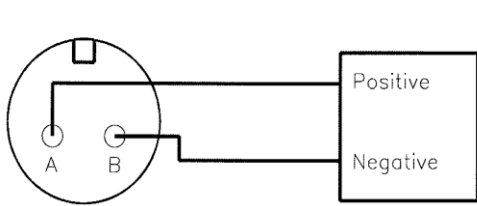
## Operation and Wiring

### Standard Wiring

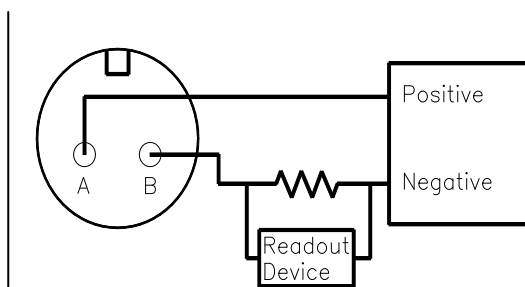
The Model 640/641/645/646 B7 Series uses plug-in type screw terminal connectors for all input and output connections and operate from a standard 2-wire, 4-20mA loop. Attach the positive (+) input from the power supply to Pin 2 and the negative (-) input from the power supply to Pin 3.



**Figure 1 – wiring: standard connection**



**Figure 2 – wiring: loop powered**



**Figure 3 – wiring: loop powered/DC source**

If using a standard DC power supply, install either an ammeter and/or load resistor in line with the return connection Pin 3.

The resistor will generate a DC voltage that is proportional to current by:

$$V = IR$$

$$\text{If } R = 500\Omega \text{ and } I = 6\text{mA, then } V = 3\text{Vdc}$$

**Note:**

- Resistor value must be less than:  $(V_{\text{supply}} - 12) \times 50$ .

### **Taking Measurements**

When measuring the current output from the unit, use the following formula to calculate the vibration level:

$$\text{Vibration Output} = (\text{Measured Output} - 4\text{mA}) \times (\text{Full Scale Vibration Output} / 16\text{mA})$$

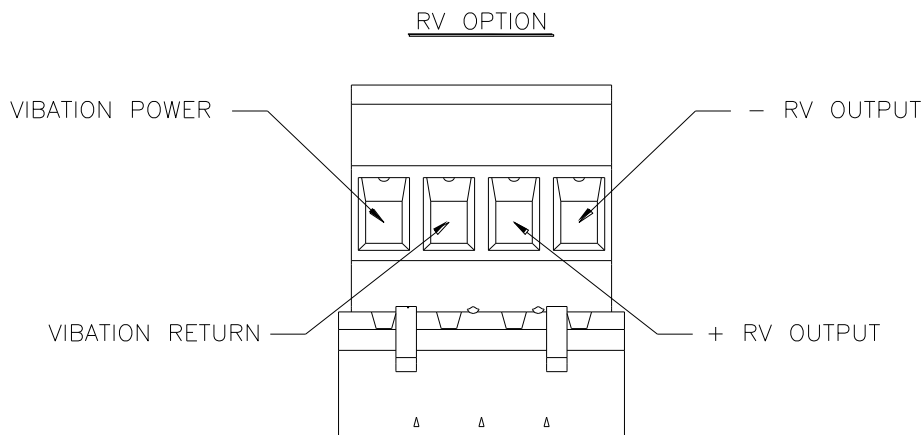
<b><u>Measured mA</u></b>	<b><u>640BX0</u></b>	<b><u>640BX1</u></b>	<b><u>640BX2</u></b>
4.00	0.0 ips, pk	0.0 ips, pk	0.0 ips, pk
8.00	0.125 ips, pk	0.25 ips, pk	0.5 ips, pk
12.0	0.25 ips, pk	0.5 ips, pk	1.0 ips, pk
15.75	0.37 ips, pk	0.73 ips, pk	1.47 ips, pk
20	0.5 ips, pk	1.0 ips, pk	2.0 ips, pk

<b><u>Measured mA</u></b>	<b><u>641BX0</u></b>	<b><u>641BX1</u></b>	<b><u>641BX2</u></b>
4.00	0.0 ips, rms	0.0 ips, rms	0.0 ips, rms
8.00	0.125 ips, rms	0.25 ips, rms	0.5 ips, rms
12.0	0.25 ips, rms	0.5 ips, rms	1.0 ips, rms
15.75	0.37 ips, rms	0.73 ips, rms	1.47 ips, rms
20	0.5 ips, rms	1.0 ips, rms	2.0 ips, rms

<b><u>Measured mA</u></b>	<b><u>645</u></b>	<b><u>646</u></b>
4.00	0.0 g rms	0.0 g rms
8.00	1.25 g rms	2.50 g rms
12.0	2.50 g rms	5.00 g rms
15.75	3.67 g rms	7.34 g rms
20	5.00 g rms	10.0 g rms

### **RV Option**

The RV (raw vibration) option includes a 100mV/g  $\pm 20\%$  additional output. The accelerometer frequency range is 1 Hz-1 kHz, maximum amplitude of 15 g-pk. Data collectors or analyzers can use this vibration signal for further analysis.



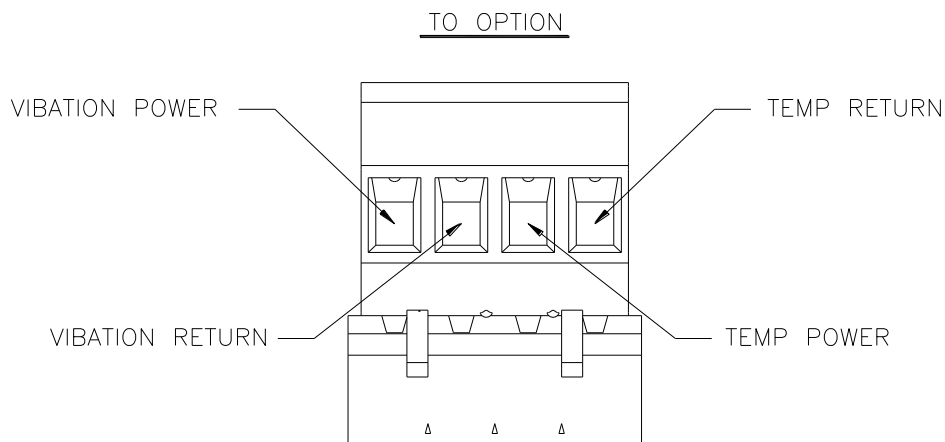
**Figure 3 – RV wiring**

#### **Note:**

- The Acceleration Signal Negative has to be isolated from any grounding. If this terminal is grounded, the 4-20mA loop will short, causing no output.
- The acceleration output signal is ideally suited for use with portable battery powered data collectors or analyzers.

### **TO Option**

The TO (Temperature Output) option includes an additional independent 4-20mA output for temperature measurement. The temperature range is from -40°C to 125°C with an overall accuracy of  $\pm 5\%$ FSO. The imbedded temperature sensor monitors the environment internal to the sensor housing and is situated at approximately mid level.



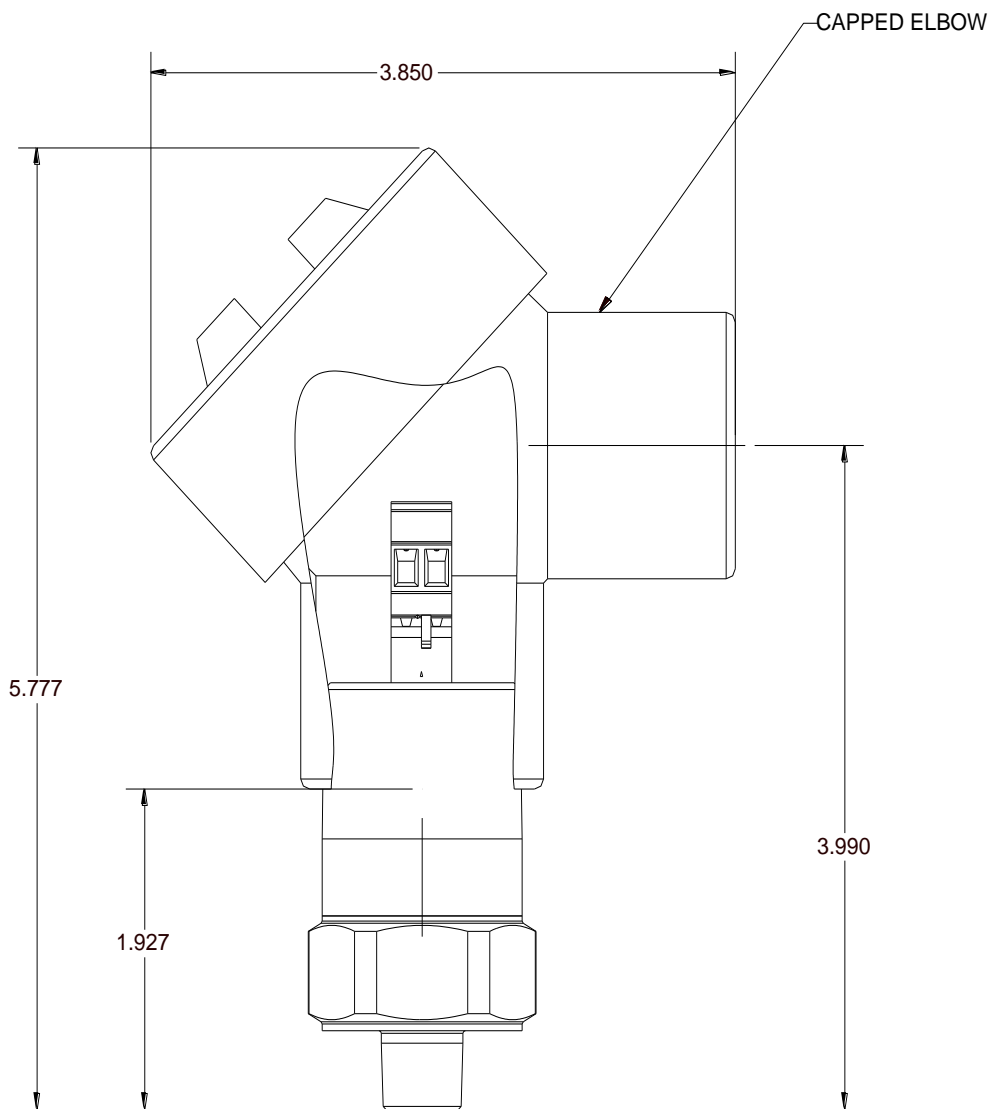
**Figure 4 – TO wiring**

**Note:**

- The same power supply can be used for both 4-20mA loops. Connect both positive terminals directly to the power supply, then use the negative terminals for independent process loops.

**EP Option**

The EP option includes an Explosion Proof capped elbow for applications in rigid or IMC conduit systems where space is limited and access is needed for pulling conductors or maintenance. Standard conduit hub size is 1"NPT.



**Figure 5 – EP option**

## **Warning 1 – ESD sensitivity**

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**The power supply/signal conditioner should not be opened by anyone other than qualified service personnel.** This product is intended for use by qualified personnel who recognize shock hazards and are familiar with the safety precautions required to avoid injury.

## **Warning 2 – ESD sensitivity**

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This equipment is designed with user safety in mind; however, the protection provided by the equipment may be impaired if the equipment is used in a manner not specified by PCB Piezotronics, Inc.

## **Caution 1 – ESD sensitivity**

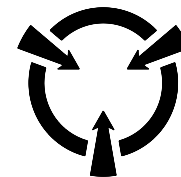
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**Cables can kill your equipment.** High voltage electrostatic discharge (ESD) can damage electrical devices. Similar to a capacitor, a cable can hold a charge caused by triboelectric transfer, such as that which occurs in the following:

- *Laying on and moving across a rug,*
- *Any movement through air,*
- *The action of rolling out a cable, and/or*
- *Contact with a non-grounded person.*

**The PCB solution for product safety:**

- *Connect the cables only with the AC power off.*
- *Temporarily “short” the end of the cable before attaching it to any signal input or output.*



**CAUTION**  
ELECTROSTATIC  
DISCHARGE SENSITIVE

## **Caution 2 – ESD sensitivity**

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**ESD considerations should be made prior to performing any internal adjustments on the equipment.** Any piece of electronic equipment is vulnerable to ESD when opened for adjustments. Internal adjustments should therefore be done ONLY at an ESD-safe work area. Many products have ESD protection, but the level of protection may be exceeded by extremely high voltage.

## Warranty

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IMI instrumentation is warranted against defective material and workmanship for 1 year unless otherwise expressly specified. Damage to instruments caused by incorrect power or misapplication, is not covered by warranty. *If there are any questions regarding power, intended application, or general usage, please consult with your local sales contact or distributor.* Batteries and other expendable hardware items are not covered by warranty.

## Service

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Because of the sophisticated nature of IMI instrumentation, field repair is typically **NOT** recommended and may void any warranty. If factory service is required, return the instrumentation according to the "Return Procedure" stated below. *A repair and/or replacement quotation will be provided prior to servicing at no charge.* Before returning the unit, please consult a factory IMI applications engineer concerning the situation as certain problems can often be corrected with simple on-site procedures.

## Return procedure

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*To expedite returned instrumentation, contact a factory IMI applications engineer for a RETURN MATERIAL AUTHORIZATION (RMA) NUMBER. Please have information available such as model and serial number. Also, to insure efficient service, provide a written description of the symptoms and problems with the equipment to a local sales representative or distributor, or contact IMI if none are located in your area.*

Customers outside the U.S. should consult their local IMI distributor for information on returning equipment. For exceptions, please contact the International Sales department at IMI to request shipping instructions and an RMA. For assistance, please call (716) 684-0003, or fax us at (716) 684-3823. You may also receive assistance via e-mail at [imi@pcb.com](mailto:imi@pcb.com) or visit our web site at [www.pcb.com](http://www.pcb.com).



## ***Customer Service***

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IMI, a division of PCB Piezotronics, guarantees **Total Customer Satisfaction**. If, at any time, for any reason, you are not completely satisfied with any IMI product, IMI will repair, replace, or exchange it at no charge. You may also choose to have your purchase price refunded.

IMI offers to all customers, at no charge, 24-hour phone support. This service makes product or application support available to our customers, day or night, seven days a week. When unforeseen problems or emergency situations arise, call the **IMI Hot Line at (716) 684-0003**, and an application specialist will assist you.



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*ICP® is a registered trademark of PCB Group, Incorporated,  
which uniquely identifies PCB sensors that incorporate built-in microelectronics.*

# LOOP POWERED, CURRENT OUTPUT, INDUSTRIAL VIBRATION SENSOR

Performance	ENGLISH	SI	
Measurement Range	0.0 to 1 in/s pk	0.0 to 25.4 mm/s pk	[1]
Output	4-20 mA	4-20 mA	
Frequency Range(± 3 dB)	180 to 60,000 cpm	3 to 1000 Hz	[2][3]
Broadband Resolution	0.005 in/s pk	0.13 mm/s pk	[4]
Non-Linearity	± 1 %	± 1 %	
<b>Environmental</b>			
Temperature Range	-40 to 185 °F	-40 to 85 °C	
<b>Electrical</b>			
Excitation Voltage	12 to 30 VDC	12 to 30 VDC	
Settling Time(within 2% of value)	<15 sec	<15 sec	
Electrical Isolation(Case)	>10 <sup>8</sup> ohm	>10 <sup>8</sup> ohm	
<b>Physical</b>			
Size (Hex x Height)	1.5 in x 3.7 in	38.1 mm x 94 mm	
Weight	19.5 oz	553 gm	
Mounting Thread	1/4 NPT	Not Applicable	
Sensing Element	Ceramic	Ceramic	
Sensing Geometry	Shear	Shear	
Housing Material	Stainless Steel	Stainless Steel	
Electrical Connector	Removable Screw Terminals	Removable Screw Terminals	
Electrical Connection Position	Top	Top	
Electrical Connections(Tab 1)	4-20 mA Pos (+)	4-20 mA Pos (+)	
Electrical Connections(Tab 2)	4-20 mA Neg (-)	4-20 mA Neg (-)	
Screw Terminal Wire Size	12-24 AWG	3.0 - .2mm <sup>2</sup>	



[5]

All specifications are at room temperature unless otherwise specified.

In the interest of constant product improvement, we reserve the right to change specifications without notice.

ICP® is a registered trademark of PCB Group, Inc.

## OPTIONAL VERSIONS

Optional versions have identical specifications and accessories as listed for the standard model except where noted below. More than one option may be used.

**EP** - Explosion-proof certified conduit housing with 1" pipe thread

**RV** - Buffered Analog Signal Output - 100 mV/g (±20%)

Electrical Connector	Removable Screw Terminals	Removable Screw Terminals
Electrical Connections(Tab 1)	4-20 mA Pos (+)	4-20 mA Pos (+)
Electrical Connections(Tab 2)	4-20 mA Neg (-)	4-20 mA Neg (-)
Electrical Connections(Tab 3)	Signal Output Pos	Signal Output Pos
Electrical Connections(Tab 4)	Signal Output Neg	Signal Output Neg

## NOTES:

[1] Conversion Factor 1 in/sec = 0.0254 m/sec.

[2] Current will fluctuate at frequencies below 5 Hz.

[3] 1Hz = 60 cpm (cycles per minute).

[4] Typical.

[5] See PCB Declaration of Conformance PS039 for details.

## SUPPLIED ACCESSORIES:

Model ICS-4 NIST-traceable single-axis amplitude response calibration from 0 cpm (0 Hz) to upper 10% frequency for 4 - 20 mA output vibration sensor (1)

Entered: <i>Let</i>	Engineer: <i>mgd</i>	Sales: <i>mpn</i>	Approved: <i>mt</i>	Spec Number:
Date: 11-15-07	Date: 11-12-07	Date: 11-12-07	Date: 11-12-07	27393

**IMI SENSORS**  
A PCB PIEZOTRONICS DIV.  
3425 Walden Avenue, Depew, NY 14043

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E-Mail: imi@pcb.com

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27394

## APPLICATION

NEXT ASSY

USED ON

VAR

64XB7X

## REVISIONS

REV

DESCRIPTION

ECN

APP'D

NR

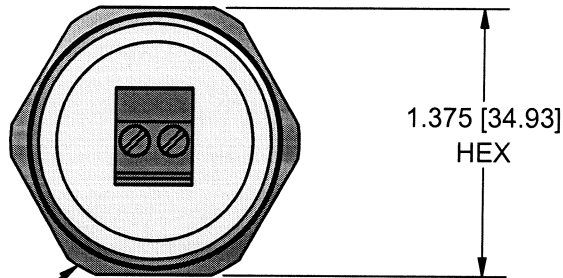
RELEASED TO DRAFTING

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REVISED PER ECN

22197

DM 6/05

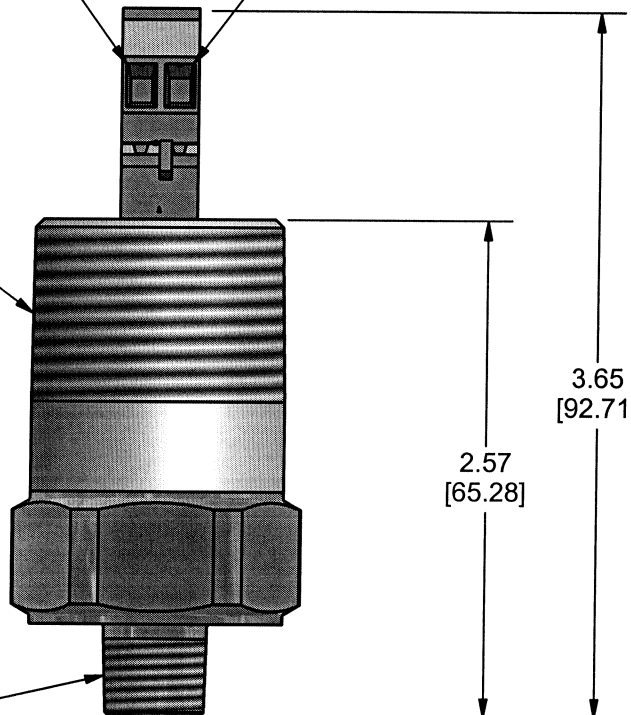
1.375 [34.93]  
HEX

Ø1.500 [38.1]

POS 4-20 mA

NEG 4-20 mA

1" NPT

3.65  
[92.71]2.57  
[65.28]1/4" NPT  
MOUNTING  
THREAD

641B72	0-2 IPS RMS, 10Hz-1kHz
641B71	0-1 IPS RMS, 10Hz-1kHz
641B70	0-0.5 IPS RMS, 10Hz-1kHz
640B72	0-2 IPS PK, 3Hz-1kHz
640B71	0-1 IPS PK, 3Hz-1kHz
640B70	0-0.5 IPS PK, 3Hz-1kHz
MODEL	DESCRIPTION

## UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:

DIMENSIONS IN INCHES

DIMENSIONS IN MILLIMETERS  
[ IN BRACKETS ]

DECIMALS XX ± .03  
XXX ± .010  
ANGLES ± 2 DEGREES

DECIMALS X ± 0.8  
XX ± 0.25  
ANGLES ± 2 DEGREES

FILLETS AND RADII  
.003 - .005

FILLETS AND RADII  
[ 0.07 - 0.13 ]

DRAWN

RCE 6/16/05

MFG

J.D 6/17/05

CHK'D

SM 6/21/05

ENGR

JSD 6/17/05

APP'D

UP 6/21/05

SALES

EG 6/21/05

TITLE

OUTLINE DRAWING

MODEL 64XB7X  
4-20 mA VELOCITY SENSOR

**PCB PIEZOTRONICS** INC.

3425 WALDEN AVE. DEPEW, NY 14043  
(716) 684-0001 E-MAIL: sales@pcb.com

CODE  
IDENT. NO.  
52681

DWG. NO.

27394

SCALE: FULL

SHEET 1 OF 1

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