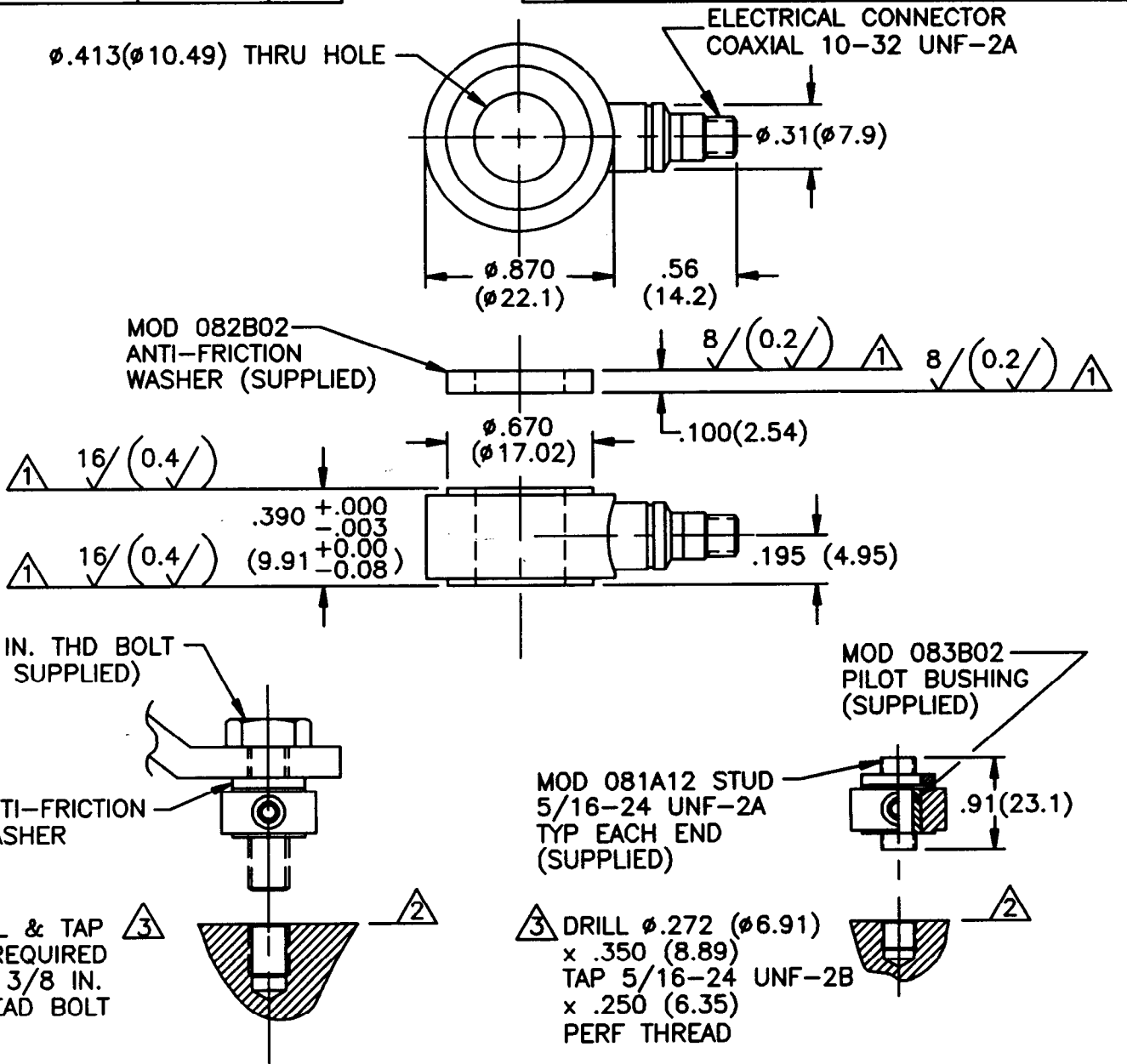


1329

APPLICATION		
NEXT ASS'Y	USED ON	VAR

REVISIONS				
REV	DESCRIPTION	ECN	DATE	APP'D



3/8 IN. THD BOLT  
(NOT SUPPLIED)

ANTI-FRICTION  
WASHER

DRILL & TAP  
AS REQUIRED  
FOR 3/8 IN.  
THREAD BOLT

MOD 083B02  
PILOT BUSHING  
(SUPPLIED)

MOD 081A12 STUD  
5/16-24 UNF-2A  
TYP EACH END  
(SUPPLIED)

3 DRILL  $\phi$ .272 ( $\phi$ 6.91)  
x .350 (8.89)  
TAP 5/16-24 UNF-2B  
x .250 (6.35)  
PERF THREAD

4.) SEE MANUAL FOR PRELOAD INSTRUCTIONS.

3 DRILL PERPENDICULAR TO MOUNTING SURFACE WITHIN  $\pm 1^\circ$ .

2 MOUNTING SURFACE UNDER FORCE RING MUST BE FLAT WITHIN .001 (0.03) WITH AT LEAST 125/(3.2/) FINISH.

1 THESE SURFACES FLAT AND PARALLEL TO WITHIN .001 (0.03) TIR.

UNLESS SPECIFIED TOLERANCES		DRAWN	CHK'D	APP'D	TITLE	DATE	MFG	ENGR	DATE	CODE IDENT. NO.	DWG. NO.	SCALE:	SHEET
DIMENSIONS IN INCHES	DIMENSIONS IN MILLIMETERS (IN PARENTHESIS)	KAB	Kep	HS	INSTALLATION DRAWING MODEL 212B FORCE RING	6/10/94	6/10/94	6/10/94	6/10/94	52681	1329	1.33=1	1 OF 1
DECIMALS XX $\pm$ .01 XXX $\pm$ .005	DECIMALS X $\pm$ 0.3 XX $\pm$ 0.13												
ANGLES $\pm 2$ DEGREES	ANGLES $\pm 2$ DEGREES												
FILLETS AND RADII .003 - .005 (0.07 - 0.13)													

**PCB** PIEZOTRONICS, INC.  
3425 WALDEN AVE. DEPEN, NEW YORK 14043  
PHONE: (716) 884-0001